D. Main Dishes

Food Safety Tips

- 1. *Always* wash hands *before* beginning any food preparation.
- 2. Always wash hands after handling any raw animal products, such as meat, fish, poultry, and eggs.
 This is to prevent cross-contamination.
- 3. Heat or cook all hot foods to recommended temperatures.
- 4. Maintain the temperature of cold foods at 40°F.
- 5. Use refrigerator thermometers to ensure safety of all chilled foods.
- 6. Use oven thermometers to ensure accuracy of baking time and quality of end-product.

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Vegetable Frittata

Meat Alternate • Vegetable

Main Dishes D-1

Ingredients	25 Se	rvings	50 Se	rvings	For	Directions
ingredients	Weight	Measure	Weight	Measure	Servings	Directions
Fresh large eggs OR		15 each		30 each		In a mixing bowl, use the paddle attachment on low speed to blend
Frozen whole eggs, thawed	1 lb 13 oz	31/2 cups 2 Tbsp	3 lb 10 oz	1 qt 3 ¹ / ₄ cups		the eggs, egg whites, milk, salt, pepper, potatoes, vegetables, and
Fresh large egg whites OR		13 each		26 each		cheese. Blend for 2 minutes.
Frozen egg whites, thawed	1 lb	2 cups	2 lb	1 qt		
Lowfat milk		1 tsp		2 tsp 1 tsp	•••••	
Frozen mixed vegetables, thawed Lowfat cheddar cheese, shredded		1 qt ½ cup				
Vegetable oil		1 Tbsp		2 Tbsp		

^{*}See Marketing Guide. (over)

Vegetable Frittata (continued, page 2 of 3)

Ingredients	25 Se	rvings	50 Se	rvings	For	Directions
ingredients	Weight	Measure	Weight	Measure	Servings	Directions
Lowfat cheddar cheese, shredded	4 oz	1 cup	8 oz	2 cups		 Pour 3 qt 1 cup (7 lb) of egg mixture into each lightly oiled steamtable pan (12" x 20" x 2¹/₂"). For 25 servings, use 1 steamtable pan. For 50 servings, use 2 steamtable pans. To Bake or Steam: Conventional Oven 375°F, 35 minutes Convection Oven 350°F, 25 minutes Compartment Steamer 20 minutes Bake or steam until eggs are thoroughly cooked. (A knife inserted in the center will come out clean when eggs are cooked.) Sprinkle 1 cup (4 oz) of cheese over each pan. Bake or steam until cheese is melted, about 5 minutes. Cut each pan in 25 pieces (5 x 5).

Vegetable Frittata (continued, page 3 of 3)

SERVING:

1 piece provides the equivalent of 1½ oz of cooked lean meat and ¼ cup of vegetable

YIELD:

25 servings: 6 lb 2 oz 50 servings: 12 lb 4 oz

Nutrients Per Serving

Calories	124	Saturated Fa	at 1.7 g	Iron	1.0	mg
Protein	10 g	Cholesterol	142 mg	Calcium	89	mg
Carbohydrate	10 g	Vitamin A	255 RE/2021 IU	Sodium	248	mg
Total Fat	4.9 g	Vitamin C	6 mg	Dietary Fi	ber	2 g

Food as Purchased	For 25-	For 50-	For
	Serving	Serving	Serving
	Recipe	Recipe	Recipe
Potatoes	1 lb 4 oz	2 lb 8 oz	



Deviled Eggs

Meat Alternate Main Dishes D-2

Ingredients	25 Se	rvings	50 Se	rvings	For	Directions
ingredients	Weight	Measure	Weight	Measure	Servings	Directions
Whole large eggs		25 each		50 each		Place eggs in a large pot and cover with cold water. Bring to a boil and simmer for 10 minutes. Drain and rinse in cold water. Refrigerate.
Lowfat mayonnaise	7 oz	3/4 cup 2 Tbsp 1 tsp		1 ³ / ₄ cups 2 tsp 1 Tbsp 1/ ₄ cup 2 tsp		 Combine mayonnaise, vinegar, dry mustard, prepared mustard, sugar, and salt in a bowl. Allow to set for 5 minutes. Peel eggs and cut in half. Remove yolks and place in a second bowl. Mash egg yolks. Combine with mayonnaise mixture. Place 1 Tbsp (½ oz) of yolk mixture in each egg white half. Cover and chill until ready to serve.

(over)

Deviled Eggs (continued, page 2 of 2)

SERVING: 2 halves provide 1 egg or the equivalent of 2 oz of cooked lean meat

YIELD:

25 servings: 3 lb 2 oz 50 servings: 6 lb 4 oz

Nutrients Per Serving

Calories	121	Saturated Fat	2.2 g	Iron	.6	mg
Protein	6 g	Cholesterol	212 mg	Calcium	26	mg
Carbohydrate	3 g	Vitamin A	84 RE/280 IU	Sodium	187	mg
Total Fat	9.1 g	Vitamin C	0 mg	Dietary Fi	iber	0 g

Beef and Spaghetti Casserole

Meat • Vegetable • Grains/Breads

Main Dishes D-3

Ingredients	25 Se	rvings	50 Se	rvings	For	Directions
ingredients	Weight	Measure	Weight	Measure	Servings	Directions
Ground beef (no more than 24% fat)	3 lb 4 oz		6 lb 8 oz			In a heavy pot, brown beef and onions until no signs of pink remain. Drain excess grease and
*Onions, minced OR	6 oz	³ / ₄ cup	12 oz	1 ¹ / ₂ cups		discard. Return beef and onions to pot.
V		3 Tbsp		¹ / ₄ cup 2 Tbsp	•••••	to pour
Tomato paste Water Sugar Dry basil leaves Dry oregano leaves Salt Garlic powder Black pepper	1 lb 2 oz	2 cups	2 lb 4 oz	1 qt		2. Add tomato paste, water, sugar, basil, oregano, salt, garlic powder, and pepper to meat mixture. Bring to a boil over medium heat. Reduce heat, cover, and simmer for 20 minutes, stirring occasionally.
Spaghetti, broken in quarters, or elbow macaroni	13 oz	2 ¹ / ₂ cups	1 lb 10 oz	1 qt 1 cup		3. Cook spaghetti or macaroni in boiling water for 8 to 10 minutes until tender. Drain and stir into meat sauce.

^{*}See Marketing Guide. (over)

Beef and Spaghetti Casserole (continued, page 2 of 2)

SERVING: ¹/₂ cup (No. 8 scoop) provides

1½ oz of meat, ¼ cup of vegetable, and the equivalent of ½ slice of bread

YIELD: 25 servings: 7 lb 2 oz

VOLUME:

50 servings: 14 lb 4 oz

25 servings: 3 qt 1 cup 50 servings: 1 gal 2 qt 2 cups

Nutrients Per Serving

Calories	194	Saturated Fat	3.1 g	Iron	2.1	mg
Protein	15 g	Cholesterol	42 mg	Calcium	18	mg
Carbohydrate	15 g	Vitamin A	51 RE/510 IU	Sodium	109	mg
Total Fat	8.0 g	Vitamin C	12 mg	Dietary Fi	ber	2 g

Food as Purchased	For 25-	For 50-	For
	Serving	Serving	Serving
	Recipe	Recipe	Recipe
Onions	7 oz	14 oz	

Beef-Turkey Loaf

Meat • Vegetable • Grains/Breads

Main Dishes D-4

Ingredients	25 Se	rvings	50 Se	ervings	For	Directions
ingredients	Weight	Measure	Weight	Measure	Servings	Directions
Ground beef (no more than 24% fat) Ground turkey	1 lb 4 oz 1 lb 4 oz		2 lb 8 oz 2 lb 8 oz			In a mixing bowl, use the paddle attachment on low speed to combine all ingredients. Mix on low speed for 5 minutes, until blended.
*Onions, minced OR Dehydrated onion flakes			4 oz	1/2 cup 1 Tbsp 1 tsp		2. For 25 servings, shape 5 lb 4 oz of meat mixture into a meat loaf. Place on a paper-lined half-sheet pan (18" x 13" x 1").
*Fresh celery, 1/4" dice Rolled oats Dry bread crumbs Frozen whole eggs, thawed OR Fresh large eggs	6 oz 5 oz 10 oz		12 oz 10 oz 1 lb 4 oz	1 qt 2 cups 2 ¹ / ₂ cups		3. To Bake: Conventional Oven 350°F, 50 minutes Convection Oven 325°F, 60 minutes 4. Slice meat loaf into 25 portions, 3 oz each.
Tomato sauce Tomato paste Worcestershire sauce Salt Black pepper	12 oz	1 ¹ / ₄ cups 2 Tbsp 1 Tbsp 1 tsp 2 tsp 1 tsp		2 ¹ / ₂ cups ¹ / ₄ cup 2 Tbsp 2 tsp 1 Tbsp 1 tsp 2 tsp		

^{*}See Marketing Guide. (over)

Beef-Turkey Loaf (continued, page 2 of 3)

SERVING:

1 slice provides the equivalent of $1^{1}/_{2}$ oz of cooked lean meat, $^{1}/_{8}$ cup of vegetable, and the equivalent of $^{1}/_{2}$ slice of bread

YIELD:

25 servings: 4 lb 12 oz 50 servings: 9 lb 8 oz

Variations:

a. Glazed Meat Loaf

25 servings: Prepare meat loaf as directed in Steps 1 and 2. In a saucepan over low heat, dissolve $^{1}/_{2}$ cup (4 oz) brown sugar and $1^{1}/_{2}$ tsp dry mustard in $1^{1}/_{3}$ cups (12 oz) catsup until smooth. In Step 3, baste one 5 lb 4 oz meat loaf evenly with 1 cup of glaze. Bake meat loaf for half of the directed baking time. Remove from oven and baste with $^{1}/_{2}$ cup of glaze. Bake for remainder of directed time. Follow Step 4 as directed.

50 servings: Prepare meat loaf as directed in Steps 1 and 2. In a saucepan over low heat, dissolve 1 cup (8 oz) brown sugar and 1 Tbsp dry mustard in $2^2/_3$ cups (1 lb 8 oz) catsup until smooth. In Step 3, baste each 5 lb 4 oz meat loaf evenly with 1 cup of glaze. Bake meat loaves for half of the directed baking time. Remove from oven and baste each meat loaf with $^{1}/_{2}$ cup of glaze. Bake for remainder of directed time. Follow Step 4 as directed.

b. Mexican Meat Loaf

25 servings: Prepare meat loaf as directed in Steps 1 and 2. Prepare Salsa (C-3) for 25 portions. In Step 3, baste one 5 lb 4 oz meat loaf evenly with 2 /3 cup of salsa. Bake meat loaf for 15 minutes as directed. Remove from oven and baste with 2 /3 cup of salsa. Bake meat loaf for 15 more minutes as directed. Remove from oven and baste with 2 /3 cup of salsa. Bake as directed until final baking time is reached. Follow Step 4 as directed.

50 servings: Prepare meat loaf as directed in Steps 1 and 2. Prepare Salsa (C-3) for 50 portions. In Step 3, baste each 5 lb 4 oz meat loaf evenly with 2 / 3 cup of salsa. Bake meat loaves for 15 minutes as directed. Remove from oven and baste each with 2 / 3 cup of salsa. Bake meat loaves for 15 more minutes as directed. Remove from oven and baste each with 2 / 3 cup of salsa. Bake as directed until final baking time is reached. Follow Step 4 as directed.

c. Tiny Meat Loaves

25 servings: Prepare meat loaf as directed in Step 1. Omit Step 2. Using a No. 12 scoop, portion meat mixture (3×4) on paper-lined half-sheet pans $(18 \text{ "} \times 13 \text{ "} \times 1 \text{"})$ and shape into meat loaves. In Step 3, bake in a 350°F conventional oven for 30 minutes or in a 325°F convection oven for 30 minutes. If desired, baste tiny meat loaves with meat glaze (see Variation a. Glazed Meat Loaf) or Salsa (C-3) before baking. Bake for 15 minutes as directed. Remove from oven, baste meat loaves again and continue baking for 15 minutes. Omit Step 4.

50 servings: Prepare meat loaf as directed in Step 1. Omit step 2. Using a No. 12 scoop, portion meat mixture (3 x 4) on paper-lined half-sheet pans (18" x 13" x 1") and shape into meat loaves. In Step 3, bake in a 350° F conventional oven for 30 minutes or in a 325° F convection oven for 30 minutes. If desired, baste tiny meat loaves with meat glaze (see Variation a. Glazed Meat Loaf) or Salsa (C-3) before baking. Bake for 15 minutes as directed. Remove from oven, baste meat loaves again and continue baking for 15 minutes. Omit Step 4.

Nutrients Per Serving

Calories	167	Saturated Fat	2.9 g	Iron	1.7 mg
Protein	12 g	Cholesterol	83 mg	Calcium	35 mg
Carbohydrate	11 g	Vitamin A	40 RE/253 IU	Sodium	386 mg
Total Fat	8.5 g	Vitamin C	3 mg	Dietary Fi	iber 1 g

d. Beef Patties

25 servings: In Step 1, omit ground turkey and use an additional 1 lb 4 oz of ground beef (no more than 24% fat). Continue with Step 1 as directed. Omit Step 2. Using a No. 12 scoop, portion meat mixture (3 x 4) on paper-lined half-sheet pans (18" x 13" x 1") and shape into patties. In Step 3, bake in a 350°F conventional oven for 30 minutes or in a 325°F convection oven for 30 minutes. If desired, baste beef patties with meat glaze (see Variation a. Glazed Meat Loaf) or Salsa (C-3) before baking. Bake for 15 minutes as directed. Remove from oven, baste patties again and continue baking for 15 minutes. Omit Step 4.

50 servings: In Step 1, omit ground turkey and use an additional 2 lb 8 oz of ground beef (no more than 24% fat). Continue with Step 1 as directed. Omit Step 2. Using a No. 12 scoop, portion meat mixture (3 x 4) on paper-lined half-sheet pans (18" x 13" x 1") and shape into patties. In Step 3, bake in a 350°F conventional oven for 30 minutes or in a 325°F convection oven for 30 minutes. If desired, baste beef patties with meat glaze (see Variation a. Glazed Meat Loaf) or Salsa (C-3) before baking. Bake for 15 minutes as directed. Remove from oven, baste patties again and continue baking for 15 minutes. Omit Step 4.

Food as Purchased	For 25- Serving Recipe	For 50- Serving Recipe	For Serving Recipe
Onions	3 oz	5 oz	
Celery	10 oz	1 lb 4 oz	



Oven-Baked Parmesan Chicken

Meat Main Dishes D-5

Ingredients	25 Se	rvings	50 Se	rvings	For	Directions
Ingredients	Weight	Measure	Weight	Measure	Servings	Directions
Lowfat mayonnaise Prepared mustard	4 oz	¹ / ₂ cup 1 tsp	8 oz	1 cup 2 tsp		Combine mayonnaise and mustard in a bowl.
Parmesan cheese, grated Dry bread crumbs Salt Black pepper	4 oz	1/2 cup 1/4 cup 2 Tbsp 3/4 tsp 1/2 tsp	8 oz 4 oz	1 cup		2. In another bowl, combine Parmesan cheese, bread crumbs, salt, and pepper.
Skinless, boneless chicken thighs	2 lb 15 oz	25 each	5 lb 14 oz	50 each		 3. Using a pastry brush, coat chicken with the mayonnaise mixture. 4. Dredge chicken in the crumb mixture. Place 25 pieces of chicken on each half-sheet pan (18" x 13" x 1"). 5. To Bake: Conventional Oven 350°F, 25 minutes Convection Oven 325°F, 20 minutes 6. Slice chicken into 2-oz portions.

Oven-Baked Parmesan Chicken (continued, page 2 of 2)

SERVING: 2 oz provide 1½ oz of cooked poultry

YIELD:

25 servings: 3 lb 4 oz 50 servings: 6 lb 8 oz

Nutrients Per Serving

Calories	115	Saturated Fat	1.8 g	Iron	.7 mg
Protein	13 g	Cholesterol		Calcium	
Carbohydrate	3 g	Vitamin A	16 RE/58 IU	Sodium	229 mg
Total Fat	5.7 g	Vitamin C	1 mg	Dietary Fi	iber 0 g

Sweet-and-Sour Chicken

Meat Main Dishes D-6

Ingredients	25 Se	rvings	50 Se	rvings	For	Directions
Ingredients	Weight	Measure	Weight	Measure	Servings	Directions
Skinless chicken thighs, about 4 oz each OR Skinless chicken drumsticks,	5 lb 9 oz	25 each	11 lb 2 oz	50 each		1. Place 12 to 13 chicken thighs or drumsticks in each glass casserole dish (13" x 9" x 2") or quarter-sheet
about 3.7 oz each	5 lb 13 oz	25 each	11 lb 10 oz	50 each		pan. 2. First Bake: Conventional Oven 425°F, 30 minutes Convection Oven 375°F, 30 minutes Bake until lightly browned and liquid has no signs of pink. Drain and discard liquid and fat.
Sweet-and-Sour Sauce: Soy sauce Vegetable oil Lemon juice Vinegar Sugar Dry mustard Garlic powder Pineapple juice	6 oz	2 Tbsp	12 oz	1/4 cup		3. In a sauce pan, combine soy sauce, oil, lemon juice, vinegar, sugar, mustard, garlic powder, and pineapple juice. Add peach puree (or bottled sweet-and-sour sauce) and the additional pineapple juice. Simmer for 15 minutes.

(over)

Sweet-and-Sour Chicken (continued, page 2 of 3)

Ingredients	25 Se	rvings	50 Se	rvings	For	Directions
Ingredients	Weight	Measure	Weight	Measure	Servings	Directions
Canned peaches, drained and pureed OR Bottled sweet-and-sour sauce				1 cup		4. If using pureed peaches, dissolve cornstarch in cold water. Add to simmering liquid and stir until thickened. (Do not add cornstarch
Pineapple juice		1 cup		2 cups		if using bottled sweet-and-sour sauce.) 5. Pour 1½ cups of sauce over each
Cornstarch Cold water		2 Tbsp		1/4 cup 11/2 cups		casserole dish of chicken. 6. Second Bake: Conventional Oven
						350°F, 30 minutes Convection Oven 325°F, 30 minutes
						Bake until golden brown. Baste every 15 minutes for a glazed appearance.

SERVING: 3 oz provide $1\frac{1}{2}$ oz of cooked chicken

YIELD:

25 servings: 5 lb 2 oz 50 servings: 10 lb 4 oz

Special Tip: The Sweet-and-Sour Sauce from Steps 3 and 4 may

be used on baked fish or baked pork.

Variation:

a. Mexican Chicken

25 servings: In Step 1, prepare a seasoning mix by combining 1 Tbsp garlic salt, 1 Tbsp paprika, and 1 Tbsp celery salt. Place 25 chicken pieces on each half-sheet pan (18" x 13" x 1"). Sprinkle 3 Tbsp of the seasoning mix evenly over each pan of chicken. Bake in a 375° F conventional oven for 30 minutes, until no signs of pink remain. Omit Steps 2, 3, 4, 5, and 6.

In a half-steamtable pan (12" x 10" x $2^{1}/_{2}$ "), combine: $^{2}/_{3}$ cup (5 oz) minced onions (or 2 Tbsp dehydrated onion flakes); $^{1}/_{2}$ cup (3 oz) diced green peppers; 1 Tbsp dried parsley flakes; 1 cup (7 oz) canned, chopped tomatoes (drained); 1 Tbsp chili powder; 2 cups (15 oz) white rice; and 1 qt chicken stock. Cover with plastic wrap and foil. Steam in a compartment steamer for 25 minutes. Serve 1 piece of chicken over $^{1}/_{3}$ cup (No. 12 scoop) rice.

50 servings: In Step 1, prepare a seasoning mix by combining 2 Tbsp garlic salt, 2 Tbsp paprika, and 2 Tbsp celery salt. Place 25 chicken pieces on each half-sheet pan (18" x 13" x 1"). Sprinkle 3 Tbsp of the seasoning mix evenly over each pan of chicken. Bake in a $375\,^{\circ}$ F conventional oven for 30 minutes, until no signs of pink remain. Omit Steps 2, 3, 4, 5, and 6.

In a steamtable pan (12" x 20" x $2^{1}/2$ "), combine: $1^{1}/3$ cups (10 oz) minced onions (or $^{1}/4$ cup dehydrated onion flakes); 1 cup (6 oz) diced green peppers; 2 Tbsp dried parsley flakes; 2 cups (14 oz) canned, chopped tomatoes (drained); 2 Tbsp chili powder; 1 qt (1 lb 14 oz) white rice; and 2 qt chicken stock. Cover with plastic wrap and foil. Steam in a compartment steamer for 25 minutes. Serve 1 piece of chicken over $^{1}/_{3}$ cup (No. 12 scoop) rice.

Nutrients Per Serving

Calories	138	Saturated Fat	1.5 g	Iron	.7 n	ng
Protein	11 g	Cholesterol	40 mg	Calcium	8 n	ng
Carbohydrate	10 g	Vitamin A	11 RE/53 IU	Sodium	121 n	ng
Total Fat	5.8 g	Vitamin C	1 mg	Dietary Fi	ber 0) g



Beef and Rice Casserole

Meat • Vegetable • Grains/Breads

Main Dishes D-7

Ingredients	25 Se	rvings	50 Se	rvings	For	Directions
ingredients	Weight	Measure	Weight	Measure	Servings	Directions
White rice	12 oz	1½ cups 3 cups		3 cups		 Add ³/₄ cup (6 oz) rice and 1¹/₂ cups water to each half-steamtable pan (12" x 10" x 2¹/₂"). Cover with plastic wrap and foil. To Steam: Compartment Steamer 20 minutes To Bake: Conventional Oven 350°F, 25 to 30 minutes Bake or steam until tender.
*Onions, minced OR		1 cup	6 lb 8 oz 14 oz 2 oz	_		3. In a pot, brown beef until no signs of pink remain. Drain fat and discard. Add onions, peppers, and celery. Cook for 2 minutes.
		1 cup 1½ cups				

^{*}See Marketing Guide. (over)

Beef and Rice Casserole (continued, page 2 of 3)

Ingredients	25 Se	rvings	50 Se	ervings	For	Directions
ingredients	Weight	Measure	Weight	Measure	Servings	Directions
Water	12 oz 1 lb		1 lb 8 oz 2 lb	2 qt 2 cups 3 cups 1 qt 1/4 cup 2 Tbsp 2 Tbsp 1 ¹ / ₂ tsp 1 ¹ / ₂ tsp 1 ¹ / ₂ tsp 1 ¹ / ₂ cup		4. Add water, catsup, tomato puree, honey, chili powder, oregano, salt, pepper, Worcestershire sauce, and vinegar to meat mixture. Stir to blend. Bring to a boil over medium heat. Reduce heat, cover, and simmer for 15 minutes.
Frozen mixed vegetables, thawed (optional)	1 lb	3 ¹ / ₂ cups	2 lb	1 qt 3 cups		 5. Distribute 8 oz (1³/4 cups) of mixed vegetables (optional) over each pan of rice. 6. Top each pan with 3 lb 3 oz (1 qt 2 cups) of the meat mixture. Cover with foil. 7. To Bake: Conventional Oven 375°F, 20 minutes Convection Oven 350°F, 20 minutes 8. Cut each pan into 25 portions (5 x 5).

Beef and Rice Casserole (continued, page 3 of 3)

SERVING:

1 portion provides 1½ oz of cooked lean meat, ¼ cup of vegetable, and the equivalent of ½ slice of bread

YIELD:

25 servings: 10 lb 1 oz 50 servings: 20 lb 2 oz

Nutrients Per Serving

Calories	180	Saturated Fat	3.1 g	Iron	2 mg
Protein	14 g	Cholesterol	42 mg	Calcium	22 mg
Carbohydrate	14 g	Vitamin A	54 RE/536 IU	Sodium	305 mg
Total Fat	8.0 g	Vitamin C	14 mg	Dietary F	iber 1 g

Food as Purchased	For 25- Serving Recipe	For 50- Serving Recipe	For Serving Recipe
Onions	8 oz	1 lb	
Green peppers	6 oz	12 oz	
Celery	8 oz	1 lb	•••••



Broccoli Quiche

Meat Alternate • Vegetable • Grains/Breads

Main Dishes D-8

Ingredients	25 Se	rvings	50 Se	rvings	For	Directions
ingredients	Weight	Measure	Weight	Measure	Servings	Directions
10-inch pie shells, unbaked	1 lb 11 oz	3 each	3 lb 6 oz	6 each		 Prick the bottom and sides of pie shells. To Bake: Conventional Oven 425°F, 5 to 7 minutes Convection Oven 400°F, 5 minutes Bake pie shells until lightly browned. Set aside for Step 7.
*Fresh broccoli, chopped	2 lb 1 oz	2 qt 2 cups	4 lb 2 oz	1 gal 1 qt		3. Steam or boil until tender. To Steam: Place broccoli in a steamtable pan (12" x 20" x 21/2"). Steam in a compartment steamer for 10 minutes. To Boil: Place broccoli in a pot of boiling water to cover. Reduce heat to simmer. Cook 10 to 12 minutes.
*Onions, minced OR Dehydrated onion flakes Margarine or butter	4 oz	3/4 cup	8 oz6 oz	1½ cups 1 Tbsp 1 tsp 3/4 cup		5. In a small pan, saute onions in margarine or butter until tender, about 3 to 5 minutes. Set aside to cool.

*See Marketing Guide. (over)

Broccoli Quiche (continued, page 2 of 4)

Ingredients	25 Se	rvings	50 Se	rvings	For	Directions
ingredients	Weight	Measure	Weight	Measure	Servings	Directions
Lowfat milk		1 qt		2 qt		6. In a bowl, combine milk, eggs, salt, and pepper. Add onions and stir to
Fresh large eggs OR		6 each		12 each		blend.
Frozen whole eggs, thawed	12 oz	1½ cups	1 lb 8 oz	3 cups	•••••	
Salt Black pepper		¹ / ₂ tsp		1 tsp 1 tsp		
Dry bread crumbs Lowfat cheddar cheese, shredded		3 ¹ / ₂ cups		1 ¹ / ₂ cups 1 qt 3 cups		 7. Combine bread crumbs and shredded cheese. Sprinkle 1 cup of this crumb mixture in the bottom of each baked crust. Next, add 11 oz (2½ cups) of steamed broccoli to each crust. Finally, pour 2⅓ cups (15 oz) of egg mixture over the broccoli in each crust. 8. First Bake: Conventional Oven 375°F, 30 to 35 minutes Convection Oven 350°F, 30 to 35 minutes
Cheddar cheese, shredded	4 oz	1 cup 2 Tbsp	8 oz	2 ¹ / ₄ cups		9. Top each quiche with ½ cup (2 oz) of cheese. Cover with foil.

Ingredients	25 Se	rvings	50 Se	rvings	For	Directions
ingredients	Weight	Measure	Weight	Measure	Servings	Directions
						10. Second Bake: Conventional Oven 375°F, 15 minutes Convection Oven 350°F, 15 minutes Bake until knife inserted in center comes out clean. 11. Cut each pie into 9 slices.

Variation:

a. Spanish Quiche

25 servings: Complete Steps 1 and 2. Omit Steps 3 and 4. In Step 5, saute 1 oz ($^{1}/_{4}$ cup) diced green peppers with the onion. In Step 6, add to the egg mixture: $^{1}/_{8}$ tsp dry oregano leaves, $^{1}/_{8}$ tsp paprika, $^{1}/_{2}$ tsp dried parsley flakes, and $^{1}/_{8}$ tsp dry basil leaves. In Step 7, omit broccoli and distribute 7 oz ($^{1}/_{4}$ cups) canned diced tomatoes over the bread crumbs and cheese in each crust. Pour egg mixture over each crust as directed. Top each quiche with 2 oz ($^{1}/_{2}$ cup) of cheese. In Step 8, bake in a 375°F conventional oven for 40 minutes or in a 350°F convection oven for 35 minutes. Bake until knife inserted in center comes out clean. Omit Steps 9 and 10.

50 servings: Complete Steps 1 and 2. Omit Steps 3 and 4. In Step 5, saute 2 oz (1/2 cup) diced green peppers with the onion. In Step 6, add to the egg mixture: 1/4 tsp dry oregano leaves, 1/4 tsp paprika, 1 tsp dried parsley flakes, and 1/4 tsp dry basil leaves. In Step 7, omit broccoli and distribute 7 oz (11/4 cups) canned diced tomatoes over the bread crumbs and cheese in each crust. Pour egg mixture over each crust as directed. Top each quiche with 2 oz (1/2 cup) of cheese. In Step 8, bake in a 375°F conventional oven for 40 minutes or in a 350°F convection oven for 35 minutes. Bake until knife inserted in center comes out clean. Omit Steps 9 and 10.

Broccoli Quiche (continued, page 4 of 4)

SERVING:

1 piece provides the equivalent of 1¹/₄ oz of cooked lean meat, ¹/₄ cup of vegetable, and the equivalent of 1 slice of bread

YIELD:

25 servings: 7 lb 6 oz 50 servings: 14 lb 12 oz

Nutrients Per Serving

Calories	290	Saturated Fat	5.3 g	Iron	1.6	mg
Protein	12 g	Cholesterol	67 mg	Calcium	202	mg
Carbohydrate	24 g	Vitamin A	161 RE/912 IU	Sodium	513	mg
Total Fat	16.8g	Vitamin C	30 mg	Dietary Fi	iber	2 g

Food as Purchased	For 25- Serving Recipe	For 50- Serving Recipe	For Serving Recipe
Broccoli	2 lb 9 oz	5 lb 2 oz	
Onions	5 oz	10 oz	

Oven-Baked Fish

Meat Alternate Main Dishes D-9

Ingredients	25 Se	rvings	50 Se	ervings	For	Directions
Ingredients	Weight	Measure	Weight	Measure	Servings	Directions
Dry bread crumbs Salt Black pepper	4 oz	1½ tsp	8 oz	1 Tbsp		In a small bowl, combine bread crumbs, salt, and pepper.
Frozen fish, 2-oz portions, thawed		¹ / ₃ cup	6 oz	50 each		 In another bowl, coat fish with mayonnaise or yogurt. Roll fish portions in bread crumbs to coat. Place 12 to 13 fish portions in a single layer on each lightly greased half-sheet pan (18" x 13" x 1"). To Bake: Conventional Oven 500°F, 17 minutes Convection Oven 450°F, 15 minutes Bake until fish flakes easily with a fork.

(over)

Oven-Baked Fish (continued, page 2 of 2)

SERVING: 1 piece provides 1½ oz of cooked fish

YIELD:

25 servings: 2 lb 5 oz 50 servings: 4 lb 10 oz

Special Tip: This may be served with Fruity Dip (C-2).

Variations:

a. Fish Nuggets

25 and 50 servings: In Step 2, cut the 2-oz fish portions in half and pat dry with paper towels. Continue with Steps 2, 3, 4, and 5 as directed.

b. Chicken Nuggets

25 servings: In Step 2, in place of the fish substitute 3 lb 6 oz of boneless, skinless chicken, cut into 1-oz pieces. Continue with Steps 2, 3, and 4 as directed. In Step 5, bake in a 500°F conventional oven for 20 to 22 minutes or in a 450°F convection oven for 18 to 20 minutes until no signs of pink remain.

50 servings: In Step 2, in place of the fish substitute 6 lb 12 oz of boneless, skinless chicken, cut into 1-oz pieces. Continue with Steps 2, 3, and 4 as directed. In Step 5, bake in a 500°F conventional oven for 20 to 22 minutes or in a 450°F convection oven for 18 to 20 minutes until no signs of pink remain.

Nutrients Per Serving

Calories	74	Saturated Fat	.4 g	Iron	.5	mg
Protein	9 g	Cholesterol	21 mg	Calcium	16	mg
Carbohydrate	4 g	Vitamin A	5 RE/18 IU	Sodium	220	mg
Total Fat	2.2 g	Vitamin C	0 mg	Dietary F	iber	0 g

Tuna Patties

Meat • Grains/Breads

Main Dishes D-10

Ingredients	25 Se	rvings	50 Se	rvings	For	Directions
ingredients	Weight	Measure	Weight	Measure	Servings	Directions
*Fresh celery, minced *Fresh carrots, shredded	4 oz 4 oz	1 cup 1 ¹ / ₄ cups	8 oz 8 oz	2 cups 2 ¹ / ₂ cups		In a pan, saute celery, carrots, and onions in vegetable oil for 5 minutes until tender. Stir in the salt,
*Onions, minced OR		¹ / ₂ cup	4 oz	1 cup		oregano, and lemon juice. Set aside to cool slightly.
Dehydrated onion flakes	•••••	1 Tbsp		2 Tbsp	•••••	
Vegetable oil		2 Tbsp		1/4 cup		
Fresh large eggs OR Frozen whole eggs, thawed	8 oz	4 each		8 each		2. In a bowl, beat eggs with a wire whip until foamy.
Canned tuna, water-packed, drained Dry bread crumbs Lowfat mayonnaise		1 qt 1½ cups 1½ cups	(12 ¹ / ₂ oz each) 1 lb	2 qt		3. To the eggs, add cooked vegetables, tuna, bread crumbs, and mayonnaise. Mix until thoroughly blended. Chill 20 minutes.

*See Marketing Guide. (over)

Tuna Patties (continued, page 2 of 2)

SERVING: 1 patty provides the equivalent of 13/4 oz cooked fish and 1/2 slice of bread

YIELD:

25 servings: 3 lb 4 oz 50 servings: 6 lb 8 oz

Ingredients	25 Se	rvings	50 Se	rvings	For	Directions
ingredients	Weight	Measure	Weight	Measure	Servings	Directions
Dry bread crumbs Vegetable spray	3 oz	¹ / ₂ cup	6 oz	1 cup		 4. Using a No. 16 scoop, portion fish mixture and shape into cakes. Roll cakes in crumbs and place (3 x 4) on lightly greased half-sheet pans (18" x 13" x 1"). Spray tops of cakes with vegetable spray to aid in the browning process. 5. To Bake: Conventional Oven 375°F, 20 minutes Convection Oven 350°F, 15 minutes Bake until golden brown.

Special Tip: This may also be served in a sandwich with lettuce, tomato, and tartar sauce.

Nutrients Per Serving

Calories	191	Saturated Fa	t 1.7 g	Iron	1.6	mg
Protein				Calcium		
Carbohydrate	12 g	Vitamin A	133 RE/1171 IU	Sodium	410	mg
Total Fat	9.5 g	Vitamin C	1 mg	Dietary Fi	iber	1 g

Food as Purchased	For 25- Serving Recipe	For 50- Serving Recipe	For Serving Recipe
Celery	5 oz	10 oz	•••••
Carrots	6 oz	12 oz	
Onions	3 oz	5 oz	

Chicken Pie with Biscuits

Meat • Vegetable • Grains/Breads

Main Dishes D-11

Ingredients	25 Se	rvings	50 Se	ervings	For	Divertions
ingredients	Weight	Measure	Weight	Measure	Servings	Directions
All-purpose flour Salt Margarine or butter Water, cold	1 lb	³ / ₄ tsp	2 lb 4 oz			1. Combine flour, salt, margarine or butter, and water. Mix by hand for 2 to 3 minutes until dough is moistened. Cover and hold in refrigerator until Step 7.
*Onions, minced OR	10 oz	2 ¹ / ₄ cups 2 ¹ / ₄ cups	8 oz 1 lb 4 oz 1 lb 4 oz	1 qt ½ cup 1 qt ½ cup		2. In a heavy pot, melt margarine or butter. Add celery and onions and cook over medium heat until vegetables are tender, about 5 minutes.
Chicken stock	8 oz	2 qt		1 gal		 Slowly add flour to vegetables, stirring constantly. Cook over medium heat until golden brown, about 5 minutes. Slowly add stock and pepper. Blend well and cook over medium heat, whisking frequently until slightly thickened, about 10 minutes. Set aside.

^{*}See Marketing Guide. (over)

Chicken Pie with Biscuits (continued, page 2 of 3)

Ingredients	25 Se	rvings	50 Se	rvings	For	Directions
ingredients	Weight	Measure	Weight	Measure	Servings	Directions
Cooked chicken, diced Frozen mixed vegetables	2 lb 6 oz 1 lb 10 oz		4 lb 12 oz 3 lb 4 oz			 Place 1 lb 3 oz (1 qt ½ cup) of chicken in each half-steamtable pan (12" x 10" x 2½"). Add 13 oz (3 cups) of mixed vegetables to the chicken in each pan. Pour 1 qt ½ cups of gravy evenly over each pan of chicken and vegetables. Stir to combine. On a lightly floured surface, roll 15 oz of dough into a rectangle (12" x 10"). Cover each pan of chicken with one pastry rectangle and seal dough on sides of pan. Brush top of pastry with a pastry brush dipped in milk. Cut slits in pastry. To Bake: Conventional Oven 400°F, 20 minutes Convection Oven 350°F, 15 minutes Bake until crust is golden brown and filling is bubbling. Cut each pan into 25 portions (5 x 5).

Chicken Pie with Biscuits (continued, page 3 of 3)

SERVING:

1 piece provides 1½ oz of cooked poultry, ¼ cup of vegetable, and the equivalent of 1¾ slices of bread

YIELD:

25 servings: 10 lb 11 oz 50 servings: 21 lb 6 oz

Special Tip:

In place of prepared dough, you may use purchased pie crust, biscuit mix, Cut Biscuits(A-9), or refrigerated biscuits.

Nutrients Per Serving

Calories	256	Saturated Fa	at 2.1 g	Iron	2.2	mg
Protein	16 g	Cholesterol	36 mg	Calcium	31	mg
Carbohydrate	27 g	Vitamin A	222 RE/1695 IU	Sodium	664	mg
Total Fat				Dietary Fi		

Food as Purchased	For 25- Serving Recipe	For 50- Serving Recipe	For Serving Recipe
Celery	12 oz	1 lb 8 oz	
Onions	12 oz	1 lb 8 oz	



Teriyaki Chicken

Meat Main Dishes D-12

Ingredients	25 Se	rvings	50 Se	rvings	For	Directions
ingredients	Weight	Measure	Weight	Measure	Servings	Directions
Lemon juice		1/2 cup 1/4 cup 2 Tbsp 1/3 cup 1/4 cup 1/4 tsp 1/4 tsp		1 cup		In a bowl, whisk together lemon juice, soy sauce, vegetable oil, catsup, pepper, and garlic powder. Whisk until smooth, then set aside.
Skinless chicken drumsticks OR Skinless chicken thighs	5 lb 13 oz 5 lb 13 oz	25 each	11 lb 10 oz 11 lb 10 oz	50 each		 Place 25 chicken pieces in each lightly greased half-steamtable pan (12" x 10" x 2½"). Pour 1½ cups of marinade evenly over each pan of chicken. Cover and refrigerate overnight. To Bake: Conventional Oven 350°F, 65 minutes Convection Oven 325°F, 60 minutes Bake until golden brown.

(over)

Teriyaki Chicken (continued, page 2 of 2)

SERVING: 1 portion provides $1^{1}/_{2}$ oz of cooked poultry

YIELD:

25 servings: 6 lb 50 servings: 12 lb

Nutrients Per Serving

Calories	108	Saturated Fat	1.1 g	Iron	.7 mg
Protein	13 g	Cholesterol	41 mg	Calcium	7 mg
Carbohydrate	1 g	Vitamin A	11 RE/55 IU	Sodium	322 mg
Total Fat	5.4 g	Vitamin C	2 mg	Dietary F	iber 0 g

Mexican Pizza

Meat Alternate • Vegetable • Grains/Breads

Main Dishes D-13

Ingredients	25 Se	rvings	50 Se	ervings	For	Directions
ingrements	Weight	Measure	Weight	Measure	Servings	Directions
Flour tortillas, 6-inch (1 oz each)		13 each		26 each		1. Place 4 tortillas in a single layer on each half-sheet pan (18" x 13" x 1").
Tomato paste	1 lb 3 oz	¹ / ₄ cup 2 Tbsp 2 ¹ / ₄ cups	6 oz 2 lb 6 oz	_		2. In a bowl, combine tomato paste and salsa.
Refried beans Lowfat mozzarella cheese, shredded	1 lb 10 oz 1 lb 10 oz		3 lb 4 oz 3 lb 4 oz			 Spread each tortilla with: a No. 20 scoop (2 oz) of refried beans; a No. 30 scoop (1 oz) of the salsa mixture; and ½ cup (2 oz) of cheese. To Bake: Conventional Oven 375°F, 9 minutes Convection Oven 350°F, 9 minutes Bake until thoroughly heated (165°F) and cheese is melted. Cut each pizza into four pieces.

(over)

Mexican Pizza (continued, page 2 of 2)

SERVING:

2 pieces (1/2 pizza) provide the equivalent of 11/2 oz of cooked lean meat, 1/8 cup of vegetable, and the equivalent of 1/2 slice of bread

25 servings: 4 lb 4 oz YIELD: 50 servings: 8 lb 8 oz

Special Tip: Salsa (C-3) may be used instead of pre-prepared

salsa.

Nutrients Per Serving

Calories	159	Saturated Fat	3.3 g	Iron	1.3	mg
Protein	10 g	Cholesterol	19 mg	Calcium	231	mg
Carbohydrate	15 g	Vitamin A	75 RE/399 IU	Sodium	356	mg
Total Fat	6.2 g		8 mg	Dietary Fi	iber	3 g

Pasta Toss with Vegetables

Meat Alternate • Vegetable • Grains/Breads

Main Dishes D-14

Ingredients	25 Se	rvings	50 Se	rvings	For	Directions
ingredients	Weight	Measure	Weight	Measure	Servings	Directions
Elbow macaroni Vegetable oil	12 oz	1 qt ¹ / ₄ cup	1 lb 8 oz	2 qt ¹ / ₂ cup		1. Cook pasta in boiling water until tender but still firm (al dente), about 10 minutes. Drain and toss with vegetable oil in a large bowl. Cool to room temperature, stirring occasionally.
*Fresh broccoli florets	1 lb 10 oz	2 qt 2 cups	3 lb 4 oz	1 gal 1 qt		2. Cook broccoli in steamer for 2 to 3 minutes until just tender. Quickly cool in ice water and drain.
*Fresh carrots, peeled, shredded Lowfat mozzarella cheese, 1/2" cubes				3 cups		3. In a bowl, combine cooled pasta, broccoli, carrots, and cheese. Mix thoroughly.
Prepared mustard		1 tsp		2 tsp		 4. In a bowl, whisk together mustard, vinegar, garlic, chives, basil, sugar, salt, and pepper. Continue to whisk while slowly adding oil. 5. Pour dressing over pasta and vegetables and mix thoroughly. 6. Chill prior to serving.

^{*}See Marketing Guide. (over)

Pasta Toss with Vegetables (continued, page 2 of 2)

SERVING:

¹/₂ cup (No. 8 scoop) provides ³/₄ oz of cheese, ¹/₄ cup of vegetable, and the equivalent of ¹/₂ slice of bread

YIELD: 25 servings: 5 lb 14 oz

50 servings: 11 lb 12 oz **VOLUME:**

25 servings: 1 gal 50 servings: 2 gal

Nutrients Per Serving

Calories	214	Saturated Fa	at 3.9 g	Iron	.9	mg
Protein	8 g	Cholesterol	12 mg	Calcium	161	mg
Carbohydrate	13 g	Vitamin A	319 RE/2930 IU	Sodium	207	mg
Total Fat	14.7 g	Vitamin C	25 mg	Dietary Fi	ber	2 g

Food as Purchased	For 25- Serving Recipe	For 50- Serving Recipe	For Serving Recipe
Broccoli	2 lb	4 lb	
Carrots	10 oz	1 lb 4 oz	

Baked Scrambled Eggs

Meat Alternate Main Dishes D-15

Ingredients	25 Se	rvings	50 Se	ervings	For	Directions
ingredients	Weight	Measure	Weight	Measure	Servings	Directions
Fresh large eggs OR		25 each		50 each		Beat eggs thoroughly. Add milk and salt. Mix until well
Frozen whole eggs, thawed	2 lb 12½ oz	1 qt 1 ¹ / ₂ cups	5 lb 9 oz	2 qt 3 cups		blended. 3. For 25 servings, pour 3 lb 12 oz
Reconstituted instant nonfat dry milk Salt		2 cups ³ / ₄ tsp		1 qt 1 ¹ / ₂ tsp		(1 qt 3½ cups) egg mixture into a lightly greased steamtable pan (12" x 20" x 2½"). For 50 servings, use 2 steamtable pans.
						4. Bake or steam. To Bake: Conventional Oven 350°F, 20 minutes Stir once after 15 minutes. Convection Oven 300°F, 15 minutes Stir once after 10 minutes. To Steam: 5 lb pressure, 3 to 5 minutes DO NOT STIR WHILE STEAMING. DO NOT OVERCOOK.

Baked Scrambled Eggs (continued, page 2 of 2)

SERVING: 1/4 cup (No. 16 scoop) provides 1 large egg

YIELD:

25 servings: 1 steamtable pan 50 servings: 2 steamtable pans

Ingredients	25 Se	rvings	50 Servings		For	Directions
ingredients	Weight	Measure	Weight	Measure	Servings	Directions
						5. Remove from oven or steamer. Stir well. Eggs will be cooked completely but still have a slightly moist appearance.
Butter or margarine (optional) Cheddar cheese, shredded (optional)	7 oz	2 Tbsp 2 tsp 2 cups	14 oz	¹ / ₃ cup		 6. To each pan, add approximately 1¹/4 oz (2 Tbsp 1¹/2 tsp) butter or margarine (optional). Stir. 7. Sprinkle 7 oz (2 cups) cheese (optional) over each pan. 8. Portion with No. 16 scoop (¹/4 cup). For best results, serve within 15 minutes.

Nutrients Per Serving

Calories	82	Saturated Fat	1.6 g	Iron	.7 mg
Protein	7 g	Cholesterol		Calcium	
Carbohydrate	2 g	Vitamin A	96 RE/321 IU	Sodium	144 mg
Total Fat	5.1 g	Vitamin C		Dietary Fi	

Beef-Vegetable Stew

Meat • Vegetable Main Dishes D-16

Ingredients	25 Se	rvings	50 Se	rvings	For	Directions
ingredients	Weight	Measure	Weight	Measure	Servings	Directions
Boneless beef, 1" cubes	5 lb 13 oz		11 lb 10 oz			 Trim all visible fat from beef cubes. Brown beef cubes in oil. Drain.
Vegetable oil		¹ / ₄ cup	•••••	¹ / ₂ cup	•••••	2. Brown seer eases in oil. Brain.
*Onions, quartered OR	8 oz	1 ¹ / ₄ cups 2 Tbsp	1 lb	2 ³ / ₄ cups	•••••	3. Add onions, flour, garlic powder, paprika, pepper, and thyme.
Dehydrated onions		¹ / ₄ cup 1 ¹ / ₂ tsp		¹ / ₂ cup 1 Tbsp		papinia, poppor, and only men
All-purpose flour	6 oz	1½ cups 2 Tbsp 2¼ tsp 1½ tsp ¾ tsp ½ tsp	12 oz	2 ³ / ₄ cups 1 Tbsp 1 ¹ / ₂ tsp 1 Tbsp 1 ¹ / ₂ tsp 1 tsp		
Water or beef stock		3 qt		1½ gal		4. Add water or stock. Bring to a boil. Reduce heat and cover. Simmer for approximately 1½ hours, or until meat is tender.
Canned sliced carrots, drained Canned small whole potatoes, drained Canned green peas, drained	1 lb 11 oz		3 lb 6 oz	2 qt 2 qt 1 cup 2 qt 1 cup		5. Add carrots, potatoes, and peas.Cook until vegetables are heated through, approximately 15 minutes.6. Pour into serving pans.7. Portion with 8-oz ladle (1 cup).

^{*}See Marketing Guide. (over)

Beef-Vegetable Stew (continued, page 2 of 2)

SERVING: 1 cup (8-oz ladle) provides 2 oz of cooked lean meat and ½ cup of vegetable

YIELD:

25 servings: 1 gal 2 qt 2 cups (approximately) 50 servings: 3 gal 1 qt (approximately)

Nutrients Per Serving

Calories	238	Saturated Fa	at 2.3 g	Iron	3.9	mg
Protein	25 g	Cholesterol	64 mg	Calcium	25	mg
Carbohydrate	16 g	Vitamin A	364 RE/3629 IU	Sodium	277	' mg
Total Fat	7.9 g	Vitamin C	5 mg	Dietary Fi	ber	3 g

Food as Purchased	For 25-	For 50-	For
	Serving	Serving	Serving
	Recipe	Recipe	Recipe
Mature onions	9 oz	$1 \text{ lb } 2^{1/2} \text{ oz }$	

Chicken and Noodles

Meat • Grains/Breads Main Dishes D-17

Ingredients	25 Se	rvings	50 Se	rvings	For	Directions
ingredients	Weight	Measure	Weight	Measure	Servings	Directions
Chicken stock		1 gal		2 gal		Heat chicken stock to boiling. Slowly stir in noodles, onions, and
Low-sodium chicken stock		1 gal		2 gal		carrots (optional). Boil, uncovered, for 6 minutes. DO NOT DRAIN.
Noodles	1 lb 4 oz	3 qt 3 cups	2 lb 8 oz	1 gal 3½ qt		
*Onions, chopped OR	7 oz	1 cup 2 Tbsp	14 oz	2 ¹ / ₄ cups		
Dehydrated onions		¹ / ₄ cup		¹ / ₂ cup		
*Carrots, shredded (optional)	4 oz	1 cup	8 oz	2 cups	•••••	
Butter or margarine All-purpose flour		¹ / ₄ cup	4 oz 4 oz	¹ / ₂ cup ³ / ₄ cup 2 Tbsp		2. Melt butter or margarine. Add flour and stir until smooth.
Reconstituted instant nonfat dry milk		3 cups		1 qt 2 cups		3. To noodles, add: flour mixture, milk, pepper, marjoram (optional), parsley flakes (optional), and chicken or
Black or white pepper		³ / ₄ tsp		1 ¹ / ₂ tsp	•••••	turkey. Stir gently to combine.
Flaked marjoram (optional)		³ / ₄ tsp	•••••	1½ tsp	•••••	4. Cook over medium heat, stirring
Parsley flakes (optional)		¹ / ₄ cup		¹ / ₂ cup	•••••	occasionally until thickened, 6 to 8 minutes.
*Cooked chicken or turkey,						5. Pour into serving pans. Hold for
2 /	3 lb 3 oz	2 qt 2 cups	6 lb 6 oz	1 gal 1 qt		30 minutes on a 180°F to 190°F steamtable to allow sufficient time for mixture to thicken properly.
						6. Portion with 8-oz ladle (1 cup).

*See Marketing Guide. (over)

Chicken and Noodles (continued, page 2 of 2)

SERVING:

1 cup (8-oz ladle) provides 2 oz of cooked poultry and the equivalent of 1 slice of bread

YIELD:

25 servings: 1 gal 2 qt (approximately) 50 servings: 3 gal (approximately)

Nutrients Per Serving

Calories	242	Saturated Fat	2.6 g	Iron	1.9	mg
Protein	21 g	Cholesterol	75 mg	Calcium	66	mg
Carbohydrate	21 g	Vitamin A	38 RE/138 IU	Sodium	1032	mg
Total Fat	7.4 g	Vitamin C	1 mg	Dietary F	`iber	1 g

Food as Purchased	For 25- Serving Recipe	For 50- Serving Recipe	For Serving Recipe
Mature onions	8 oz	1 lb	
Carrots	6 oz	11 ¹ / ₂ oz	
Chicken, whole, without neck and giblets	8 lb 14 oz	17 lb 12 oz	
and giblets	6 lb 13 oz	13 lb 10 oz	•••••

Chicken Stir-Fry

Meat • Vegetable Main Dishes D-18

Ingredients	25 Se	rvings	50 Se	rvings	For	Directions
Ingredients	Weight	Measure	Weight	Measure	Servings	Directions
Low-sodium soy sauce Cornstarch		1/2 cup 1/4 cup 3 Tbsp 1/4 tsp 1 Tbsp 11/2 tsp 1 tsp	4 oz	1 cup		Dissolve cornstarch in soy sauce. Add spices.
Low-sodium chicken stock, non-MSG		1 qt		2 qt		2. Heat chicken stock to a boil and slowly stir in cornstarch mixture. Return to a simmer.3. Cook for 3 to 5 minutes, until thickened. Remove from heat.
Fresh mixed vegetables: *Fresh broccoli, chopped *Fresh carrots, peeled,	2 lb 13 oz	1 gal	5 lb 10 oz	2 gal		Prepare no more than 50 portions per batch.
*Onions, diced *Orions, diced OR +Frozen mixed Oriental	2 lb 13 oz 10 oz	2 qt 1 cup 2 cups	5 lb 10 oz 1 lb 4 oz	1 gal 2 cups 1 qt		4. Saute sliced carrots in oil for 4 minutes. Add onions, cook for 1 more minute. Add broccoli and cook for 2 more minutes. Remove
vegetables Vegetable oil				3 gal 2 qt		to steamtable pan. Keep warm.

^{*}See Marketing Guide.

(over)

⁺If using Oriental vegetables, add frozen vegetables to sauteed chicken in Step 5.

Chicken Stir-Fry (continued, page 2 of 3)

Ingredients	25 Se	rvings	50 Se	rvings	For	Directions
Ingredients	Weight	Measure	Weight	Measure	Servings	Directions
Skinless, boneless chicken breasts, cut ½" x ½" Vegetable oil		¹ / ₂ cup	9 lb	1 cup		5. Saute chicken in oil for 3 to 5 minutes until no signs of pink remain. Add chicken to vegetables in steamtable pan. Add sauce and mix to coat chicken and vegetables. Heat to serving temperature, (165°F).

Special Tips:

- 1) For an authentic Oriental flavor, when sauteing chicken in Step 5, substitute 2 Tbsp of sesame oil for 2 Tbsp of vegetable oil for each 25 servings.
- 2) Fresh vegetable mixes can be varied to include combinations of bean sprouts, broccoli, cabbage, celery, Chinese pea pods, onions, peppers, and water chestnuts.

Chicken Stir-Fry (continued, page 3 of 3)

SERVING:

1 cup (2 No. 8 scoops) provides 2 oz of meat and 5/8 cup of vegetable

YIELD:

25 servings: 11 lb 10 oz 50 servings: 23 lb 4 oz

Variations:

a. Beef Stir-Fry

25 servings: Follow Steps 1 through 4. In Step 5, use 5 lb 2 oz of boneless beef top round, cut in $\frac{1}{2}$ cubes. Saute beef cubes for 2 to 3 minutes, until no signs of pink remain.

50 servings: Follow Steps 1 through 4. In Step 5, use 10 lb 4 oz of boneless beef top round, cut in ¹/₂" cubes. Saute beef cubes for 2 to 3 minutes, until no signs of pink remain.

b. Pork Stir-Fry

25 servings: Follow Steps 1 through 4. In Step 5, use 5 lb 12 oz of boneless pork shoulder or loin, cut in 1/2" cubes. Saute pork cubes for 3 to 5 minutes, until no signs of pink remain.

50 servings: Follow Steps 1 through 4. In Step 5, use 11 lb 9 oz of boneless pork shoulder or loin, cut in 1/2" cubes. Saute pork cubes for 3 to 5 minutes, until no signs of pink remain.

Nutrients Per Serving

Calories	208	Saturated Fat	1.4 g	Iron	1.5	mg
Protein	22 g	Cholesterol	47 mg	Calcium	51	mg
Carbohydrate	12 g	Vitamin A 1355 R	E/13640 IU	Sodium	251	mg
Total Fat	8.1 g	Vitamin C	46 mg	Dietary Fi	ber	3 g

Food as Purchased	For 25- Serving Recipe	For 50- Serving Recipe	For Serving Recipe
Broccoli	3 lb 8 oz	6 lb 15 oz	
Carrots	4 lb	8 lb 1 oz	
Onions	12 oz	1 lb 7 oz	



Meat Lasagna

Meat/Meat Alternate • Vegetable • Grains/Breads

Main Dishes D-19

Ingredients	25 Se	rvings	50 Se	rvings	For	Directions
ingredients	Weight	Measure	Weight	Measure	Servings	Directions
Raw ground beef (no more than 24% fat)	1 lb 10 oz		3 lb 4 oz			Brown ground beef. Drain. Add onions and garlic powder. Cook for 5 minutes.
*Onions, chopped OR	1 lb 8 oz	1 qt	3 lb	2 qt	•••••	101 0 111111111111
Dehydrated onions		³ / ₄ cup 2 Tbsp	6 oz	1 ³ / ₄ cups	•••••	
Garlic powder		1 Tbsp		2 Tbsp	•••••	
	14 oz	2 Tbsp	4 lb 4 oz 1 lb 12 oz	¹ / ₄ cup	•••••	2. Add pepper, parsley flakes, canned tomatoes, tomato paste, water, and seasonings. Heat to boiling, uncovered. Remove from heat.
Seasonings: Flaked basil Flaked oregano Flaked marjoram Flaked thyme		1 Tbsp 1½ tsp 1 Tbsp ½ tsp 1½ tsp		3 Tbsp		

^{*}See Marketing Guide. (over)

Ingredients	25 Se	rvings	50 Se	rvings	For	Directions
Ingredients	Weight	Measure	Weight	Measure	Servings	Directions
Lasagna noodles, uncooked Processed American cheese, shredded Mozzarella cheese, shredded	1 lb 1 oz 12 oz 1 lb 3 oz	3 ¹ / ₄ cups 2 Tbsp 1 qt ³ / ₄ cup		1 qt 2 ³ / ₄ cups 2 qt 1 ¹ / ₂ cups		3. To Assemble: For 25 servings, use 1 steamtable pan (12" x 20" x 2½"). For 50 servings, use 2 steamtable pans. Assemble as follows: • 1st layer - 1 qt ½ cup sauce • 2nd layer - 10 uncooked noodles lengthwise • 3rd layer - 1 qt ½ cup sauce • 4th layer - 6½ oz processed American cheese (1¾ cups) and 10 oz mozzarella cheese (2½ cups) • 5th layer - 10 uncooked noodles crosswise • 6th layer - 1 qt ¾ cup sauce • 7th layer - 6 oz processed American cheese (1½ cups 2 Tbsp) and 9 oz mozzarella cheese (2½ cups) 4. Tightly cover pans.
						 5. To Bake: Conventional Oven 350°F, 1¹/₄ hours to 1¹/₂ hours Convection Oven 325°F, 45 minutes 6. Remove pans from oven. Uncover. Let stand for 15 minutes before serving. 7. Cut each pan 5 x 5 (25 pieces).

Meat Lasagna (continued, page 3 of 3)

SERVING:

1 piece provides the equivalent of 2 oz of cooked lean meat, 3/8 cup of vegetable, and the equivalent of 3/4 slice of bread

YIELD:

25 servings: 1 steamtable pan 50 servings: 2 steamtable pans

Nutrients Per Serving

Calories	271	Saturated Fat	6.6 g	Iron	2.5 mg
Protein	17 g	Cholesterol	44 mg	Calcium	270 mg
Carbohydrate	23 g	Vitamin A	149 RE/992 IU	Sodium	396 mg
Total Fat	12.3 g	Vitamin C	15 mg	Dietary Fi	ber 2 g

Food as Purchased	For 25-	For 50-	For
	Serving	Serving	Serving
	Recipe	Recipe	Recipe
Mature onions	1 lb 12 oz	3 lb 7 oz	•••••



Macaroni and Cheese

Meat Alternate • Grains/Breads

Main Dishes D-20

Ingredients	25 Se	rvings	50 Se	rvings	For	Directions
ingredients	Weight	Measure	Weight	Measure	Servings	Directions
Elbow macaroni	1 lb 5 oz	1 qt 1 cup	2 lb 10 oz	2 qt 2 cups		1. Cook macaroni in boiling water until firm-tender, 8 minutes. Drain and rinse in cold water.
Margarine or butter	6 oz 6 oz	3/4 cup	12 oz 12 oz	1½ cups 2½ cups 1 Tbsp 2 tsp 1 Tbsp 1 tsp 1 Tbsp		 Melt margarine or butter in a stock pot or sauce pan. Combine flour, salt, dry mustard, white pepper, and paprika in a bowl. Add to the melted margarine or butter. Cook this for 2 minutes over medium heat, stirring continuously. Do not brown.
Lowfat milk or reconstituted instant nonfat dry milk		2 qt 2 cups		1 gal 1 qt		4. In a stock pot or sauce pan, heat milk to a simmer. Slowly add this heated milk to the flour mixture, stirring continuously. Cook until smooth and thickened.
Worcestershire sauce Lowfat cheddar cheese, shredded Parmesan cheese, grated		1 qt 1 cup	2 lb 8 oz 4 oz			5. Add Worcestershire sauce, shred- ded cheddar cheese, and grated Parmesan to the white sauce. Stir over low heat until cheese melts.

(over)

Macaroni and Cheese (continued, page 2 of 3)

Ingredients	25 Se	rvings	50 Se	rvings	For	Directions
ingredients	Weight	Measure	Weight	Measure	Servings	Directions
						 6. Combine well-drained macaroni and sauce. Mix well. Place 10 lb 6 oz (1 gal 1 qt) into each 12" x 20" x 2¹/₂" steamtable pan. Cover with a lid or foil. To Bake: Conventional Oven 350°F, 30 minutes Convection Oven 325°F, 25 minutes Bake until thoroughly heated (165°F).
Soft bread crumbs Lowfat cheddar cheese, shredded	8 oz	1 cup	6 oz1 lb	2 cups		 7. Combine the bread crumbs and shredded cheddar cheese in a bowl. Sprinkle 11 oz (3 cups) over each steamtable pan. 8. Bake an additional 5 minutes, uncovered, until lightly browned. 9. Each pan provides 25 servings.

Macaroni and Cheese (continued, page 3 of 3)

SERVING:

1 cup provides 1 oz of cheese and the equivalent of $1^{1}/2$ slices of bread

YIELD:

25 servings: 10 lb 14 oz 50 servings: 21 lb 12 oz

Special Tips:

1) Macaroni and cheese can also be combined in the steamtable pan as follows:

Place 3 lb 1 oz (2 qt 2 cups) of well-drained macaroni and 7 lb 5 oz (2 qt 3 cups) of sauce in each 12" x 20" x $2^{1/2}$ " steamtable pan. Stir to combine, then proceed with Step 6.

2) Fresh sliced tomatoes ($^{1}/_{2}$ oz per portion) make an excellent garnish.

Nutrients Per Serving

Calories	277	Saturated Fat	3.7 g	Iron	1.6	mg
Protein	16 g	Cholesterol	12 mg	Calcium	296	mg
Carbohydrate	30 g	Vitamin A	158 RE/599 IU	Sodium	604	mg
Total Fat	10.1 g	Vitamin C	1 mg	Dietary Fi	iber	1 g

Variation:

a. Macaroni and Cheese with Ham

25 servings: Follow Steps 1 through 4. In Step 5, use 1 lb (1 qt) shredded cheese and 8 oz ($1^{1}/_{2}$ cups) diced cooked ham. Continue with Steps 6 through 9.

50 servings: Follow Steps 1 through 4. In Step 5, use 2 lb (2 qt) shredded cheese and 1 lb (3 cups) diced cooked ham. Continue with Steps 6 through 9.



Beef or Pork Burrito

Meat/Meat Alternate • Vegetable • Grains/Breads

Main Dishes D-21

Ingredients	25 Se	rvings	50 Se	rvings	For	Directions
ingredients	Weight	Measure	Weight	Measure	Servings	Directions
OR	2 lb 3 oz		4 lb 5 oz			1. Brown ground beef or pork. Drain.
Raw ground pork (no more than 24% fat)	2 lb 3 oz		4 lb 5 oz			
*Onions, chopped		¹ / ₄ cup 3 Tbsp	5 oz	3/4 cup 2 Tbsp		2. Add onions, garlic powder, pepper,
OR Dehydrated onions		2 Tbsp 1 tsp		¹ / ₄ cup 2 tsp		tomato paste, water, and seasonings. Blend well. Simmer for 30 minutes.
Garlic powder	14 oz	1½ tsp 1 tsp 1½ cups 3 cups	1 lb 12 oz	3 cups		
Seasonings: Chili powder Ground cumin Paprika Onion powder		1 Tbsp 1½ tsp 1 Tbsp 1½ tsp 1½ tsp		3 Tbsp		
Cheddar cheese, shredded	1 lb 10 oz	1 qt 3 ¹ / ₄ cups	3 lb 3 oz	3 qt 2 ¹ / ₂ cups		3. Combine shredded cheese with meat mixture.

^{*}See Marketing Guide. (over)

Beef or Pork Burrito (continued, page 2 of 4)

Ingredients	25 Se	rvings	50 Se	rvings	For	Directions
ingredients	Weight	Measure	Weight	Measure	Servings	Directions
Flour tortillas (at least 1.1 oz each)		25 each		50 each		 4. Steam tortillas for 3 minutes or until warm. 5. Portion meat-cheese mixture (from Step 3) with No. 12 scoop (1/3 cup) onto each tortilla. Fold tortilla around filling "envelope style." (See illustration on page 4.) 6. Place folded burritos seam side down on lightly oiled sheet pans (18" x 26" x 1"), 33 to 35 burritos per pan. 7. To Bake: Conventional Oven 375°F, 15 minutes Convection Oven 325°F, 15 minutes
Cheddar cheese, shredded (optional)	7 oz	1 ³ / ₄ cups 2 Tbsp	13 oz	3 ³ / ₄ cups		8. Sprinkle shredded cheese (optional) evenly over burritos before serving.

Beef or Pork Burrito (continued, page 3 of 4)

SERVING:

1 burrito provides the equivalent of 2 oz of cooked lean meat, ½ cup of vegetable, and the equivalent of 1 slice of bread

YIELD:

25 servings: 25 burritos (3/4 sheet pan) 50 servings: 50 burritos (11/2 sheet pans)

Variation:

a. Bean Burrito

25 servings: Omit Step 1. In Step 2, use 2 cups water. Simmer tomato mixture 15 minutes. In Step 3, in place of meat, use 2 lb 5 oz (1 qt $2^{1/4}$ cups) cooked dry pinto beans (see Marketing Guide and preparation note) or 1 qt $3^{1/2}$ cups canned, drained pinto beans. Mash beans to a smooth consistency. Continue with Steps 4 through 8.

50 servings: Omit Step 1. In Step 2, use 1 qt water. Simmer tomato mixture 15 minutes. In Step 3, in place of meat, use 4 lb 10 oz (3 qt $^{1}/_{2}$ cup) cooked dry pinto beans (see Marketing Guide and preparation note) or 1 No. 10 can + 3 cups drained pinto beans. Mash beans to a smooth consistency. Continue with Steps 4 through 8.

Preparation Note:

Soaking Beans

Overnight method: Add $1^{3}/_{4}$ qt cold water to each 1 lb dry beans. Cover. Let stand overnight in refrigerator.

Quick-soak method: Boil $1^3/4$ qt cold water for each 1 lb dry beans. Add beans and boil for 2 minutes. Remove from heat and allow to soak for 1 hour.

Cooking Beans

Once the beans have been soaked, add $\frac{1}{2}$ tsp salt (optional) for each 1 lb dry beans. Boil gently with lid tilted until tender, about 2 hours.

1 lb dry beans = approximately $2^{1/2}$ cups dry beans

1 lb dry beans = $6^{1/4}$ cups cooked beans

Marketing Guide for Selected Items Beef or Pork Burrito

Food as Purchased	For 25-	For 50-	For
	Serving	Serving	Serving
	Recipe	Recipe	Recipe
Mature onions	3 oz	6 oz	•••••

Marketing Guide for Selected Items Bean Burrito

Food as Purchased	For 25- Serving Recipe	For 50- Serving Recipe	For Serving Recipe
Mature onions	3 oz	6 oz	
Pinto beans, dry	1 lb	2 lb	

Nutrients Per Serving

Calories	341	Saturated Fat	8.6 g	Iron	2.9 1	mg
Protein		Cholesterol		Calcium		
Carbohydrate	27 g	Vitamin A	151 RE/942 IU	Sodium	408	mg
Total Fat	17.8 g	Vitamin C	8 mg	Dietary Fi	ber	2 g

Step 1

Place one scoop of filling in an oblong shape in the middle of a tortilla. Fold edge A to B (on dotted line). (Figure 1)

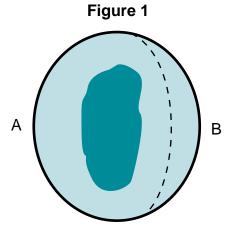


Figure 3

Step 3

Fold edge E to opposite edge, F. (Figure 3)

Step 2

Fold edge C to line D (on dotted line), approximately 2 inches from bottom edge. (Figure 2)

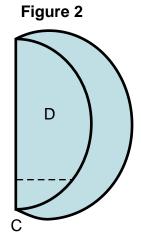
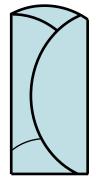


Figure 4



Step 4

A finished burrito should look like Figure 4.

Ground Beef and Spanish Rice

Meat • Vegetable • Grains/Breads

Main Dishes D-22

Ingredients	25 Se	rvings	50 Se	rvings	For	Directions
ingredients	Weight	Measure	Weight	Measure	Servings	Directions
Raw ground beef (no more than 24% fat)	4 lb 5 oz		8 lb 10 oz			 Brown ground beef. Drain off fat. Add onions and green peppers. Cook approximately 5 minutes.
*Onions, chopped OR	8 oz	1¹/4 cups	15 oz	2 ¹ / ₂ cups	•••••	approximately o minuted
Dehydrated onions		¹ / ₄ cup		¹ / ₂ cup	•••••	
*Fresh green pepper, chopped	6 oz	1 cup	10½ oz	2 cups	••••••	
Beef stock or water		1 qt 31/2 cups		3 qt 3 cups	•••••	3. Add beef stock or water, tomatoes,
Canned tomatoes, with liquid, chopped Tomato paste	1 lb 4 oz 7 oz	2 ¹ / ₄ cups	2 lb 6½ oz 14 oz	1 qt ½ cup 1½ cups		tomato paste, and seasonings. Bring to a boil.
Seasonings: Chili powder		1 Tbsp		2 Tbsp 1 Tbsp 1½ tsp 1½ tsp 1½ tsp		
White rice	1 lb 8 oz	3 ¹ / ₂ cups	2 lb 15 oz	1 qt 3 cups		 4. Stir in rice. Return to a boil. Reduce heat and cover tightly. Cook over low heat for 20 to 30 minutes or until rice is tender. 5. Pour into serving pans or bowls. 6. Portion with No. 6 scoop (²/₃) cup).

*See Marketing Guide. (over)

Ground Beef and Spanish Rice (continued, page 2 of 2)

SERVING:

²/₃ cup (No. 6 scoop) provides 2 oz of cooked lean meat, ¹/₄ cup of vegetable, and the equivalent of 1 slice of bread

YIELD:

25 servings: 1 gal 2 cups (approximately) 50 servings: 2 gal 1 qt (approximately)

Nutrients Per Serving

Calories	272	Saturated Fat	4.2 g	Iron	2.9 mg
Protein	17 g	Cholesterol	48 mg	Calcium	31 mg
Carbohydrate	26 g	Vitamin A	51 RE/515 IU	Sodium	498 mg
Total Fat	10.9 g	Vitamin C	12 mg	Dietary Fi	ber 1 g

Food as Purchased	For 25- Serving Recipe	For 50- Serving Recipe	For Serving Recipe
Mature onions	9 oz	1 lb 1¹/2 oz	
Green pepper	7 oz	13 ¹ / ₂ oz	

Pizza with Ground Beef Topping

Meat/Meat Alternate • Vegetable • Grains/Breads

Main Dishes D-23

Ingredients	25 Se	rvings	50 Se	rvings	For	Directions
ingredients	Weight	Measure	Weight	Measure	Servings	Directions
Pizza dough in pans (18" x 26" x 1")		1¹/₄ sheet pans		2 ¹ / ₂ sheet pans		1. For pizza crust, use Pizza Crust recipe (A-17).
Raw ground beef (no more than 24% fat)	2 lb 3 oz		4 lb 6 oz			2. For pizza topping: Brown ground beef. Drain off fat and discard. Add onions and garlic powder. Cook for
*Onions, chopped OR	8 oz	1 ¹ / ₃ cups	1 lb	2 ¹ / ₂ cups 2 Tbsp	•••••	5 minutes.
Dehydrated onions		¹ / ₄ cup 1 ¹ / ₂ tsp	•••••	¹ / ₂ cup 1 Tbsp	•••••	
Garlic powder		1 tsp		2¹/4 tsp	•••••	
Black pepper Tomato paste Water	14 oz	³ / ₄ tsp	1 lb 12 oz	1½ tsp		3. Add pepper, tomato paste, water, and seasonings. Simmer for 15 minutes.
Seasonings: Flaked basil Flaked oregano Flaked marjoram Flaked thyme		1 Tbsp 1½ tsp 1 Tbsp ½ tsp 1 Tbsp ½ tsp 1 Tbsp ½ tsp 3/4 tsp		3 Tbsp		

^{*}See Marketing Guide. (over)

Pizza with Ground Beef Topping (continued, page 2 of 3)

Ingredients	25 Servings		50 Servings		For	Directions
ingredients	Weight	Measure	Weight	Measure	Servings	Directions
Mozzarella cheese, shredded	1 lb 9 oz	1 qt 2 ¹ / ₄ cups	3 lb 2 oz	3 qt ½ cup		 4. Sprinkle 8 oz (2 cups) shredded cheese evenly over each pizza crust. 5. Spread 1 qt 1 cup beef mixture over cheese in each pan. 6. Sprinkle 12 oz (3 cups) shredded cheese evenly over topping in each pan.
						7. To Bake: Conventional Oven 475°F, 15 to18 minutes Convection Oven 450°F, 15 minutes Bake until crust is lightly browned. 8. Cut each pan 4 x 5 (20 pieces per pan).

Pizza with Ground Beef Topping (continued, page 3 of 3)

SERVING:

1 piece provides the equivalent of 2 oz of cooked lean meat, 1/4 cup vegetable, and the equivalent of 2 slices of bread **YIELD:**

25 servings: 1¹/₄ sheet pans 50 servings: 2¹/₂ sheet pans

Variation

a. Pizza with Cheese Topping

25 and 50 servings: Omit ground beef and double the amount of mozzarella cheese. Proceed with recipe as written.

Special Tip:

In the Pizza with Ground Beef Topping recipe: If *reduced-fat* mozzarella cheese is substituted for the *regular* part-skim mozzarella, calories are reduced by 9, total fat by 1.4 grams, saturated fat by .9 grams, and cholesterol by 7 mg.

In the Pizza with Cheese Topping variation (above): If *reduced-fat* mozzarella cheese is substituted for the *regular* part-skim mozzarella, calories are reduced by 17, total fat by 3.0 grams, saturated fat by 1.8 grams, and cholesterol by 14 mg.

Nutrients Per Serving

Calories	307	Saturated Fat	5.2 g	Iron	3.2	mg
Protein	18 g	Cholesterol	41 mg	Calcium	215	mg
Carbohydrate	32 g	Vitamin A	95 RE/615 IU	Sodium	226	mg
Total Fat	11.8 g	Vitamin C	8 mg	Dietary F	iber	2 g

Food as Purchased	For 25-	For 50-	For	
	Serving	Serving	Serving	
	Recipe	Recipe	Recipe	
Mature onions	9 oz	1 lb 2 oz	•••••	



Beef or Pork Taco

Meat/Meat Alternate • Vegetable • Grains/Breads

Main Dishes D-24

Ingredients	25 Servings		50 Servings		For	Directions
Ingredients	Weight	Measure	Weight	Measure	Servings	Directions
OR	3 lb 4 oz		6 lb 7 oz			1. Brown ground beef or pork. Drain.
Raw ground pork (no more than 24% fat)	3 lb 4 oz		6 lb 7 oz			
*Onions, chopped		¹ / ₄ cup 3 Tbsp	5 oz	³ / ₄ cup 2 Tbsp		2. Add onions, garlic powder, pepper,
OR Dehydrated onions		2 Tbsp 1 tsp		¹ / ₄ cup 2 tsp		tomato paste, water, and seasonings. Blend well. Bring to a boil. Reduce heat and simmer for 25 to 30
Garlic powder						minutes.
Black pepper					•••••	
*	7 oz	_	14 oz	_	•••••	
Water		2 cups		1 qt	•••••	
Seasonings:						
Chili powder	•••••	1 Tbsp		2 Tbsp	•••••	
Ground cumin	•••••	2¹/4 tsp		1 Tbsp 1½ tsp	•••••	
Paprika	•••••	³ / ₄ tsp		1½ tsp	•••••	
Onion powder		_	•••••		•••••	

^{*}See Marketing Guide. (over)

Beef or Pork Taco (continued, page 2 of 3)

Ingredients	25 Servings		50 Servings		For	Directions
ingredients	Weight	Measure	Weight	Measure	Servings	Directions
Cheddar cheese, shredded *Fresh tomatoes, chopped *Fresh lettuce, shredded	13 oz 10 oz 1 lb 1 oz	1½ cups	1 lb 10 oz 1 lb 4 oz 2 lb 2 oz	1 qt 3 ¹ / ₂ cups 3 cups 1 gal 1 cup		3. For topping : Set cheese aside for Step 4. Combine tomatoes and lettuce. Toss lightly and set aside for Step 4.
Taco shells (at least 0.45 oz each)		50 each		100 each		 4. Serving suggestions: Serve 2 tacos per person one of the following ways: A. Before serving, fill each taco shell with 2 Tbsp meat mixture. On each plate serve: 2 tacos; No. 10 scoop (³/8 cup) lettuce-tomato mixture; and ¹/2 oz (2 Tbsp 1 tsp) shredded cheese. OR B. 1. Pre-portion No. 10 scoop (³/8 cup) lettuce-tomato mixture and ¹/2 oz (2 Tbsp 1 tsp) shredded cheese into individual souffle cups. Refrigerate until service. 2. Transfer meat mixture and taco shells to steamtable pans or place on tables. For each child, serve two unfilled taco shells; No. 16 scoop (¹/4 cup) meat mixture; 1 pre-portioned souffle cup of lettuce-tomato mixture; and 1 pre-portioned souffle cup of shredded cheese. Instruct children to "build" their own tacos.

^{*}See Marketing Guide.

Beef or Pork Taco (continued, page 3 of 3)

SERVING:

2 tacos provide the equivalent of 2 oz of cooked lean meat, ½ cup of vegetable, and the equivalent of 1 slice of bread YIELD:

25 servings: 50 tacos 50 servings: 100 tacos

Variation:

a. Bean Taco

25 servings: Omit Step 1. In Step 2, use 3 lb 9 oz (2 qt $1^{1/2}$ cups) cooked dry pinto beans (see Marketing Guide and preparation note below) or 2 qt $2^{1/2}$ cups drained canned pinto beans. Puree beans to a smooth consistency. Continue with Steps 3 and 4.

50 servings: Omit Step 1. In Step 2, use 7 lb 2 oz (1 gal 3 cups) cooked dry pinto beans (see Marketing Guide and preparation note below) or 1 No. 10 can + 2 qt 1 cup drained pinto beans. Puree beans to a smooth consistency. Continue with Steps 3 and 4.

Preparation Note:

SOAKING BEANS

Overnight method: Add $1^{3}/_{4}$ qt cold water to each 1 lb dry beans. Cover. Let stand overnight in refrigerator.

Quick-soak method: Boil $1^{3}/_{4}$ qt water for each 1 lb dry beans. Add beans and boil for 2 minutes. Remove from heat and allow to soak for 1 hour.

COOKING BEANS

Once the beans have been soaked, add $^{1}/_{2}$ tsp salt (optional) for each 1 lb dry beans. Boil gently with lid tilted until beans are tender, about 2 hours.

1 lb dry beans = approximately $2^{1/2}$ cups dry beans 1 lb dry beans = approximately $6^{1/4}$ cups cooked beans

Marketing Guide for Selected Items Beef or Pork Taco

Food as Purchased	For 25- Serving Recipe	For 50- Serving Recipe	For Serving Recipe
Mature onions	3 oz	5 ³ / ₄ oz	
Tomatoes	10 oz	1 lb 4 ¹ / ₂ oz	
Head lettuce	1 lb 7 oz	2 lb 13 oz	

Marketing Guide for Selected Items Bean Taco

Food as Purchased	For 25- Serving Recipe	For 50- Serving Recipe	For Serving Recipe
Pinto beans, dry	1 lb 8 oz	3 lb	
Mature onions	3 oz	5 ³ / ₄ oz	
Tomatoes	10 oz	1 lb 4 ¹ / ₂ oz	
Head lettuce	1 lb 7 oz	2 lb 13 oz	

Nutrients Per Serving

Calories	311	Saturated Fat	7.0 g	Iron	2.2 mg
Protein	17 g	Cholesterol 51 mg		Calcium	165 mg
Carbohydrate	20 g	Vitamin A	101 RE/724 IU	Sodium	232 mg
Total Fat	18.7 g	Vitamin C	7 mg	Dietary Fil	ber 3 g



Chili Con Carne

Meat/Meat Alternate • Vegetable

Ingredients	25 Se	rvings	50 Se	rvings	For	Directions
ingredients	Weight	Measure	Weight	Measure	Servings	Directions
Raw ground beef (no more than 24% fat)	3 lb 8 oz		7 lb			1. Brown ground beef. Drain off fat.
*Onions, chopped OR	8 oz	1 ¹ / ₃ cups	1 lb	2 ² / ₃ cups	•••••	2. Add onions, garlic powder, green pepper (optional), black pepper, and
Dehydrated onions		¹ / ₄ cup 1 ¹ / ₂ tsp		¹ / ₂ cup 1 Tbsp	•••••	seasonings. Cook for 5 minutes.
Garlic powder Fresh green pepper,		2 ¹ / ₄ tsp		1 Tbsp 1½ tsp		
	4 oz	3/4 cup		1½ cups	•••••	
Black pepper		1 tsp		2 tsp		
Seasonings:						
Chili powder		1 Tbsp 1 ¹ / ₂ tsp		3 Tbsp		
Paprika	•••••	1½ tsp		1 Tbsp	•••••	
Onion powder	•••••	1½ tsp		1 Tbsp	•••••	
Ground cumin		1 Tbsp		2 Tbsp	•••••	
* ' * *	1 lb 10 oz	3 cups				3. Stir in tomatoes, water, and tomato paste. Mix well. Bring to a boil.
Water Tomato paste	14 oz	1 qt ¹ / ₂ cup 1 ¹ / ₂ cups	1 lb 12 oz			Reduce heat. Cover. Simmer slowly, stirring occasionally until thickened, about 40 minutes.

^{*}See Marketing Guide. (over)

Chili Con Carne (continued, page 2 of 3)

Ingredients	25 Se	rvings	50 Servings		For	Directions
Ingredients	Weight	Measure	Weight	Measure	Servings	Directions
OR *Cooked dry pinto or kidney		3 cups		1 qt 2 cups 1 qt 1 ¹ / ₂ cups		4. Stir in beans. Cover and simmer about 10 minutes or until hot (165°F).
Cheddar cheese, shredded (optional)	12 oz	3½ cups	1 lb 8 oz	1 qt 3 cups		 5. Pour into serving pans or bowls. 6. Portion with 4-oz ladle (1/2 cup). Garnish with cheese (optional).

^{*}See Marketing Guide.

Chili Con Carne (continued, page 3 of 3)

SERVING:

¹/₂ cup (4-oz ladle) provides 2 oz of cooked lean meat and ³/₈ cup of vegetable

YIELD:

25 servings: 3 qt (approximately)

50 servings: 1 gal 2 qt (approximately)

Preparation Note:

SOAKING BEANS

Overnight method: Add $1^{3}/_{4}$ qt cold water to each 1 lb dry beans. Cover. Let stand overnight in refrigerator.

Quick-soak method: Boil $1^{3}/_{4}$ qt water for each 1 lb dry beans. Add beans and boil for 2 minutes. Remove from heat and allow to soak for 1 hour.

COOKING BEANS

Once the beans have been soaked, add $^{1}/_{2}$ tsp salt (optional) for each 1 lb of dry beans. Boil gently with lid tilted until beans are tender, about 2 hours.

1 lb dry beans = approximately $2^{1/2}$ cups dry beans

1 lb dry beans = approximately $6^{1/4}$ cups cooked beans

Nutrients Per Serving

Calories	177	Saturated Fat	3.4 g	Iron	2.7	mg
		Cholesterol	39 mg	Calcium	45	mg
Carbohydrate	11 g	Vitamin A	81 RE/814 IU	Sodium	228	mg
Total Fat	8.9 g	Vitamin C	13 mg	Dietary F	iber	2 g

Food as Purchased	For 25- Serving Recipe	For 50- Serving Recipe	For Serving Recipe
Mature onions	9 oz	1 lb 2 oz	
Green peppers	5 oz	10¹/4 oz	
Pinto or kidney beans, dry	7 oz	14 oz	



Vegetable Chili

Meat Alternate • Vegetable • Grains/Breads

Ingredients	25 Se	rvings	50 Se	rvings	For	Directions
ingredients	Weight	Measure	Weight	Measure	Servings	Directions
Vegetable oil		2 Tbsp		¹ / ₄ cup		 Heat oil in a heavy pot. Add chopped onions and saute
*Onions, chopped OR	10 oz	2 cups	1 lb 4 oz	1 qt		3 minutes, until translucent.
+Dehydrated onions		¹ / ₂ cup		1 cup	•••••	
*Fresh green pepper, chopped OR	4 ¹ / ₂ oz	1 cup	9 oz	2 cups		3. Add chopped green peppers and saute 2 minutes, until tender.
+Dried green peppers		2 Tbsp 2 tsp		¹ / ₃ cup	•••••	
Chili powder	3 lb 6 oz	1/4 cup 2 Tbsp 2 Tbsp	4 oz6 lb 11 oz	3/4 cup		4. Add chili powder, cumin, granulated garlic, onion salt, brown sugar, and tomatoes. Simmer 15 minutes, uncovered.
Canned kidney beans, drained No. 3 bulgur wheat Water	4 lb 8 oz	1 qt 2 ¹ / ₄ cups 1 ¹ / ₂ cups 2 cups	8 lb 1 oz 1 lb	3 qt ½ cup 3 cups 1 qt		5. Add kidney beans, bulgur wheat, and water. Simmer 15 minutes, uncovered.
Lowfat plain yogurt Lowfat cheddar cheese, shredded	1 lb 1 lb 9 oz		2 lb 3 lb 2 oz	1 qt 3 qt ½ cup		 6. Add yogurt and stir to blend. 7. Sprinkle ¹/₄ cup of cheddar cheese on top of each serving.

^{*}See Marketing Guide.

⁽over)

⁺When using dried vegetables, rehydrate in an equal amount of water. Do not drain before using.

Vegetable Chili (continued, page 2 of 2)

³/₄ cup (6-oz ladle) provides the **SERVING:**

equivalent of 2 oz of cooked lean meat,

3/4 cup of vegetable, and the equivalent of 1/4 slice of bread

25 servings: 10 lb 3 oz **YIELD:**

VOLUME:

50 servings: 20 lb 6 oz 25 servings: 3 qt 3 cups

50 servings: 1 gal 3 qt 2 cups

Special Tips: This can be used as a filling in: Tacos (D-24);

Taco Salad (E-13); or Burritos (D-21). If the chili

becomes too thick, thin with water.

Nutrients Per Serving

Calories	201	Saturated Fa	nt 1.7 g	Iron	2.5	mg
Protein	15 g	Cholesterol	7 mg	Calcium	214	mg
Carbohydrate	27 g	Vitamin A	126 RE/1130 IU	Sodium	637	mg
Total Fat	4.5 g	Vitamin C	17 mg	Dietary F	iber	7 g

Food as Purchased	For 25- Serving Recipe	For 50- Serving Recipe	For Serving Recipe
Onions	12 oz	1 lb 7 oz	•••••
Green peppers	6 oz	12 oz	•••••

Vegetable Lasagna

Meat Alternate • Vegetable • Grains/Breads

Ingredients	25 Se	rvings	50 Se	rvings	For	Directions
ingredients	Weight	Measure	Weight	Measure	Servings	Directions
Lasagna noodles	1 lb 7 oz	23 each	2 lb 13 oz	45 each		1. Cook lasagna noodles in a stock pot or steam-jacketed kettle for 10 to 12 minutes, until tender. Drain.
Vegetable oil *Fresh zucchini, sliced *Fresh mushrooms, sliced OR Canned mushrooms, sliced, drained *Onions, chopped	8 oz	2 Tbsp	1 lb	1 qt 1 cup 1 cup 1 ¹ / ₂ cups		2. In a pan, heat the vegetable oil. Add zucchini, mushrooms, and onions. Saute for 3 minutes, until tender. Stir in flour and cook for 3 minutes. Remove from heat and set aside.
Frozen broccoli pieces	1 lb 4 oz	1 qt 2 cups	2 lb 8 oz	3 qt		3. Place broccoli in a steam basket or microwave and cook for 6 minutes, or until tender. Drain well and set aside.
Tomato sauce Tomato paste Dried oregano leaves Garlic powder	4 lb	1 qt 3 ¹ / ₂ cups 1 ³ / ₄ cups 3 Tbsp ³ / ₄ tsp	8 lb 1 oz 2 lb	1 No. 10 can + 3 cups 3 ¹ / ₂ cups ¹ / ₄ cup 2 Tbsp 1 ³ / ₄ tsp		4. In a heavy kettle, heat the tomato sauce and tomato paste. Add the oregano and garlic powder. Simmer, uncovered, for 30 minutes.

^{*}See Marketing Guide. (over)

Vegetable Lasagna (continued, page 2 of 3)

Ingredients	25 Se	rvings	50 Se	rvings	For	Directions
ingredients	Weight	Measure	Weight	Measure	Servings	Directions
						5. Add the sauteed vegetables and steamed broccoli to the tomato sauce. Stir to combine. Simmer for 10 minutes.
Lowfat cottage cheese, drained Dried parsley Garlic salt Dry bread crumbs	4 lb	2 qt	8 lb 8 oz	1 gal 1/4 cup 2 tsp 2 cups		6. In a large bowl, combine the lowfat cottage cheese, dried parsley, garlic salt, and bread crumbs. Mix well. Set aside.
Parmesan cheese, grated Lowfat mozzarella cheese, grated		¹ / ₄ cup	1 lb 14 oz	¹ / ₂ cup		 7. Combine Parmesan cheese and mozzarella cheese. 8. Spread 1 cup of vegetable sauce on the bottom of each 12" x 20" x 2¹/₂" steamtable pan to prevent sticking. Assembly First Layer: a. 7¹/₂ lasagna noodles b. 1 qt cottage cheese mixture c. 1 qt 1 cup vegetable sauce d. 2¹/₄ cups Parmesan-mozzarella cheese mixture Second Layer: Repeat first layer. Third Layer: e. 7¹/₂ lasagna noodles f. 2¹/₂ cups vegetable sauce

Vegetable Lasagna (continued, page 3 of 3)

SERVING:

1 piece provides 2 oz of cheese, $\frac{3}{4}$ cup of vegetable, and the equivalent of $1\frac{1}{4}$ slice of bread

YIELD:

25 servings: 12 lb 14 oz 50 servings: 25 lb 12 oz

Ingredients	25 Se	rvings	50 Se	rvings	For	Directions
ingiculents	Weight	Measure	Weight	Measure	Servings	Directions
Parmesan cheese, grated		¹ / ₂ cup	4 oz	1 cup		9. Sprinkle ½ cup of Parmesan cheese over each pan of lasagna. Cover with plastic wrap and foil. To Bake: Conventional Oven 375°F, 50 minutes Convection Oven 350°F, 40 minutes Bake until bubbling. 10. Remove from oven and allow to set for 15 minutes before serving. Cut each pan 5 x 5 (25 portions per pan).

Nutrients Per Serving

Calories	268	Saturated Fat 3.3 g		Iron	2.8	mg
Protein		Cholesterol 15 mg		Calcium	264	mg
Carbohydrate	32 g	Vitamin A	213 RE/1823 IU	Sodium	1017	mg
Total Fat	6.8 g	Vitamin C	29 mg	Dietary I	iber	4 g

Food as Purchased	For 25- Serving Recipe	For 50- Serving Recipe	For Serving Recipe
Zucchini	8 oz	1 lb 1 oz	
Mushrooms	6 oz	12 oz	
Onions	5 oz	10 oz	



Meat Loaf

Meat Main Dishes D-28

Ingredients	25 Se	rvings	50 Se	rvings	For	Dimentions
ingredients	Weight	Measure	Weight	Measure	Servings	Directions
Tomato paste Water Beef stock Instant nonfat dry milk	7 oz	³ / ₄ cup		1 ¹ / ₂ cups 1 cup 2 cups 1 cup		1. Combine tomato paste, water, stock, and dry milk in mixer. Mix on medium speed for 2 minutes.
Raw ground beef (no more than 24% fat) Rolled oats	4 lb 4 oz 7 oz	2 ³ / ₄ cups	8 lb 8 oz 14 oz			2. Add ground beef, oats, eggs, onions, celery, parsley flakes, pepper, garlic powder, and seasonings. Mix on low speed for 3 minutes or until
Fresh large eggs OR		2 each		4 each	•••••	blended. DO NOT OVERMIX. 3. For 50 servings, place 12 lb 14 oz
Frozen whole eggs, thawed	4 oz	¹ / ₂ cup	8 oz	1 cup	•••••	(1 gal $3^{3/4}$ qt) mixture into a steamtable pan (12" x 20" x $2^{1/2}$ "). For
*Onions, chopped OR	4 oz	² / ₃ cup	8 oz	1 ¹ / ₃ cups		25 servings, place 6 lb 7 oz (3 qt $3^{1/2}$ cups) into a half-
Dehydrated onions						steamtable pan (12" x 10" x $2^{1/2}$ "). 4. Press mixture into steamtable pans.
*Fresh celery, chopped	4 oz	³ / ₄ cup 3 Tbsp	8 oz	1 ³ / ₄ cups 2 Tbsp	•••••	Smooth top. For 50 servings, separate mixture down the middle
Black pepper		2 Tbsp		1/4 cup 11/2 tsp 1 Tbsp		lengthwise into 2 equal loaves. For 25 servings, shape mixture into 1 loaf.

^{*}See Marketing Guide. (over)

Meat Loaf (continued, page 2 of 2)

SERVING:

1 slice (3/4" thick) provides 2 oz of cooked lean meat and the equivalent of 1/4 slice of bread

YIELD:

25 servings: 1 loaf (25 slices) 50 servings: 2 loaves (50 slices)

Ingredients	25 Se	rvings	50 Se	rvings	For	Directions
Ingredients	Weight	Measure	Weight	Measure	Servings	Directions
Seasonings: Flaked basil Flaked oregano Flaked marjoram Flaked thyme		¹ / ₂ tsp		3/4 tsp		 5. To Bake: Conventional Oven 350°F, 1¹/4 to 1¹/2 hours Convection Oven 275°F, 1 to 1¹/4 hours 6. Drain fat from pans. Let meat loaf stand 20 minutes. Slice each loaf into 25 slices, each approximately ³/4" thick.

Variation:

a. Meat Balls

25 servings: Follow Steps 1 and 2. In Step 3, portion with level No. 16 scoop ($^{1}/_{4}$ cup) into 2 steamtable pans, approximately 25 meat balls per pan. Omit Step 4. In Step 5, bake in a conventional oven at 375°F for 30 minutes or in a convection oven at 325°F for 20 minutes. In Step 6, drain fat from pans. Portion 2 meat balls per serving. Can be served as a meat-ball submarine sandwich.

50 servings: Follow Steps 1 and 2. In Step 3, portion with level No. 16 scoop (½ cup) into 4 steamtable pans, approximately 25 meat balls per pan. Omit Step 4. In Step 5, bake in a conventional oven at 375°F for 30 minutes or in a convection oven at 325°F for 20 minutes. In Step 6, drain fat from pans. Portion 2 meat balls per serving. Can be served as a meat-ball submarine sandwich.

Nutrients Per Serving

Calories	203	Saturated Fat	3.7 g	Iron	2.2 mg
Protein	16 g	Cholesterol	69 mg	Calcium	38 mg
Carbohydrate	9 g	Vitamin A	32 RE/265 IU	Sodium	130 mg
Total Fat	11.1 g	Vitamin C	4 mg	Dietary Fi	ber 1 g

Food as Purchased	For 25- Serving Recipe	For 50- Serving Recipe	For Serving Recipe
Mature onions	4 ¹ / ₂ oz	9 ½ oz	
Celery	5 oz	9 ³ / ₄ oz	•••••

Oven-Baked Chicken

Meat Main Dishes D-29

Ingredients	25 Se	rvings	50 Se	rvings	For	Directions
ingredients	Weight	Measure	Weight	Measure	Servings	Directions
Chicken, cut up, thawed (USDA-donated, whole, cut into 8 pieces) OR Chicken, cut up, thawed (USDA-donated, whole, cut into 9 pieces)	12 lb11 lb		24 lb22 lb			1. Rinse chicken in cold water. Drain well.
All-purpose flour	8 oz 4 oz	13/4 cups 11/2 cups 2 Tbsp 21/4 tsp 11/2 tsp 3/4 tsp 21/4 tsp	1 lb 8 oz	3½ cups 3½ cups 1 Tbsp ½ tsp 1 Tbsp ½ tsp 1 Tbsp ½ tsp		2. Combine flour, dry milk, poultry seasoning, pepper, paprika, and garlic powder. Mix well.
Vegetable oil		³ / ₄ cup		1 ¹ / ₂ cups		 Place chicken pieces in large bowl. Drizzle oil over chicken. Toss to coat thoroughly. Coat oiled chicken with seasoned flour. Place on ungreased sheet pans (18" x 26" x 1"), approximately 25 pieces per pan. To Bake: Conventional Oven 400°F, 45 to 55 minutes Convection Oven 350°F, 30 to 35 minutes Bake until golden brown. Transfer to steamtable pans or platters for serving.

Oven-Baked Chicken (continued, page 2 of 2)

SERVING:

1 portion (1 breast, or 1 drumstick and 1 wing, or 1 thigh with back) provides 2 oz of cooked poultry and the equivalent of ½ slice of bread

YIELD:

25 servings: 1 sheet pan 50 servings: 2 sheet pans

Nutrients Per Serving

Calories	320	Saturated Fat	4.0 g	Iron	1.7	mg
Protein	29 g	Cholesterol	100 mg	Calcium	75	mg
Carbohydrate	10 g	Vitamin A	49 RE/198 IU	Sodium	105	mg
Total Fat	17.5 g			Dietary F		

Turkey or Chicken Burrito

Meat/Meat Alternate • Vegetable • Grains/Breads

Ingredients	25 Se	rvings	50 Se	rvings	For	Directions
ingredients	Weight	Measure	Weight	Measure	Servings	Directions
Raw ground turkey (no more than 13% fat) OR	2 lb 6 oz		4 lb 11 oz			Cook the ground turkey or diced chicken over medium heat until no longer pink, about 10 to 15
Raw diced chicken	2 lb 6 oz		4 lb 11 oz		•••••	minutes. Stir occasionally. Drain.
*Onions, chopped OR		¹ / ₄ cup 3 Tbsp	5 oz	³ / ₄ cup 2 Tbsp		2. Add onions, garlic powder, pepper, tomato paste, water, and seasonings.
Dehydrated onions		2 Tbsp 1 tsp		¹ / ₄ cup 2 tsp		Blend well. Simmer, covered, for 30 minutes.
Garlic powder		1½ tsp		1 Tbsp		
White pepper		¹ / ₂ tsp		1 tsp		
Tomato paste	14 oz	1½ cups	1 lb 12 oz	3 cups		
Water	•••••	3 cups	•••••	1 qt 2 cups	•••••	
Seasonings:						
Chili powder		2 Tbsp		¹ / ₄ cup		
Ground cumin		2 Tbsp		¹ / ₄ cup		
Paprika		1½ tsp		1 Tbsp		
Onion powder		1½ tsp		1 Tbsp		
Salt		1½ tsp		1 Tbsp		
Coriander (optional)		1½ tsp		1 Tbsp	•••••	
Cheddar cheese, shredded	1 lb 10 oz	1 qt 3 ¹ / ₄ cups	3 lb 3 oz	3 qt 2 ¹ / ₂ cups		3. Stir shredded cheese into turkey or chicken mixture.

^{*}See Marketing Guide. (over)

Turkey or Chicken Burrito (continued, page 2 of 2)

SERVING:

1 burrito provides the equivalent of 2 oz of cooked poultry, ½ cup of vegetable, and the equivalent of 1 slice of bread

YIELD:

25 servings: 25 burritos (3/4 sheet pan) 50 servings: 50 burritos (11/2 sheet pans)

Ingredients	25 Se	rvings	50 Se	rvings	For	Divertions
ingredients	Weight	Measure	Weight	Measure	Servings	Directions
Flour tortillas (at least 0.9 oz each)		25 (7" to 8" ea)		50 (7" to 8" ea)		 Steam tortillas for 3 minutes or until warm. Portion turkey or chicken mixture with No. 12 scoop (¹/₃ cup) onto each tortilla. Fold tortilla around meat "envelope style." See illustration for Beef or Pork Burrito (D-21). Place folded burrito, seam side down, on lightly oiled sheet pans (18" x 26" x 1"), 33 to 35 burritos per pan. To Bake: Conventional Oven 375°F, 15 minutes Convection Oven 325°F, 15 minutes
Cheddar cheese, shredded (optional)	7 oz	1 ³ / ₄ cups 2 Tbs	13 oz	3 ³ / ₄ cups		8. Sprinkle shredded cheese (optional) evenly over burritos before serving.

Nutrients Per Serving

Calories	331	Saturated Fat	7.5 g	Iron	2.8	mg
Protein		Cholesterol		Calcium		
Carbohydrate	27 g	Vitamin A	157 RE/994 IU	Sodium	558	mg
Total Fat	16.4 g	Vitamin C	7 mg	Dietary Fi	ber	2 g

Food as Purchased	For 25-	For 50-	For
	Serving	Serving	Serving
	Recipe	Recipe	Recipe
Mature onions	3 oz	5 ³ / ₄ oz	